STARTED - 1936

SALSBURY

PARTS LIST AND SERVICE GUIDE

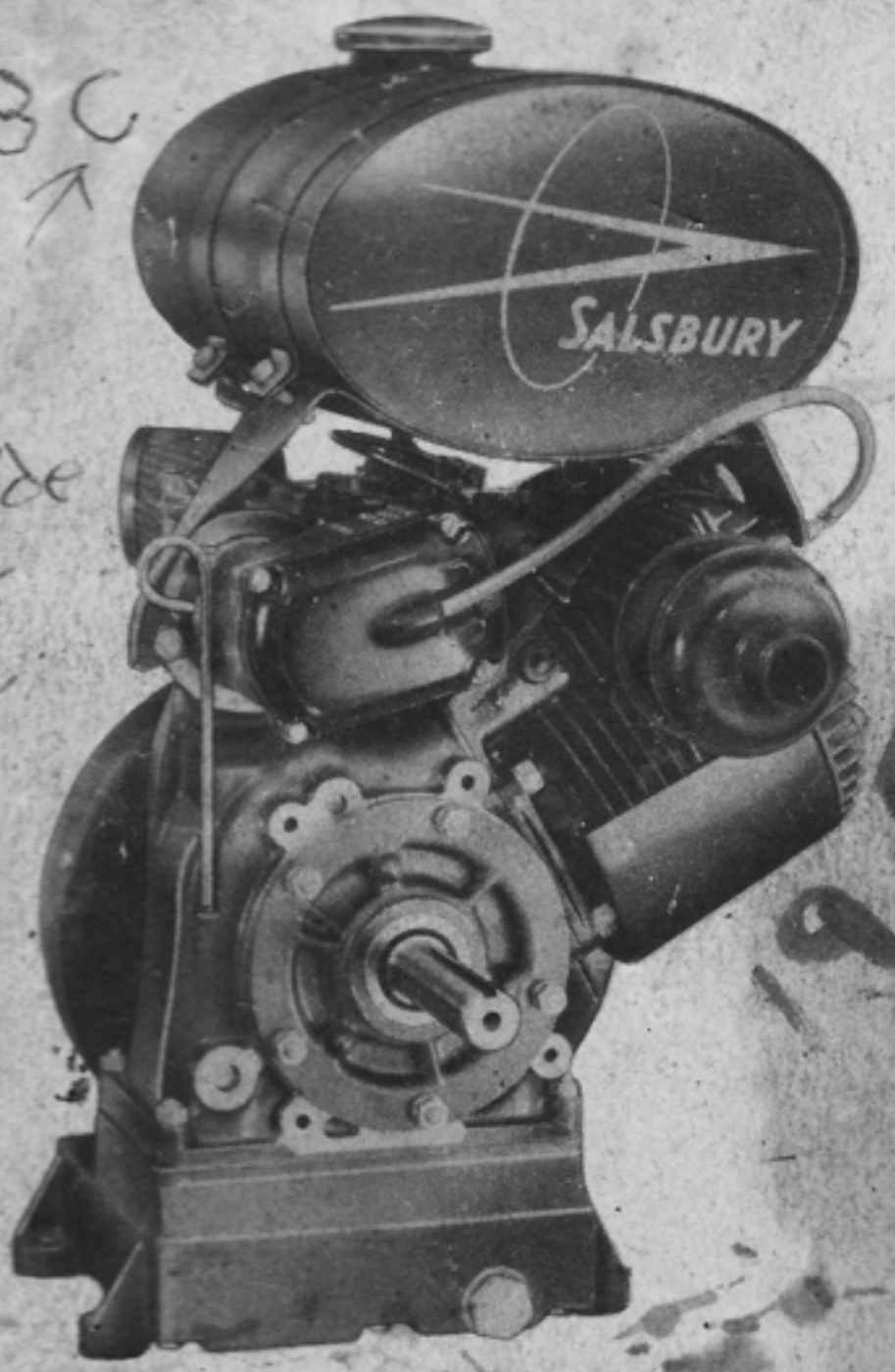
MODEL 600

SALSBURY 14279 ENGINE

SER NO 968C

?

ON Right side
FRAME NEAR
GAS Pedal



1956

Parts for Salsbury Air-Cool Engine

Scooter Engine

Industrial Engine

Marine Engine

Power Package Engine

Engine Adaptable for Garden Tractors

Conveyors

Water Pumps

Power Saws

Compressors

Cultivators

Etc.

SALSBURY MOTOR DIVISION

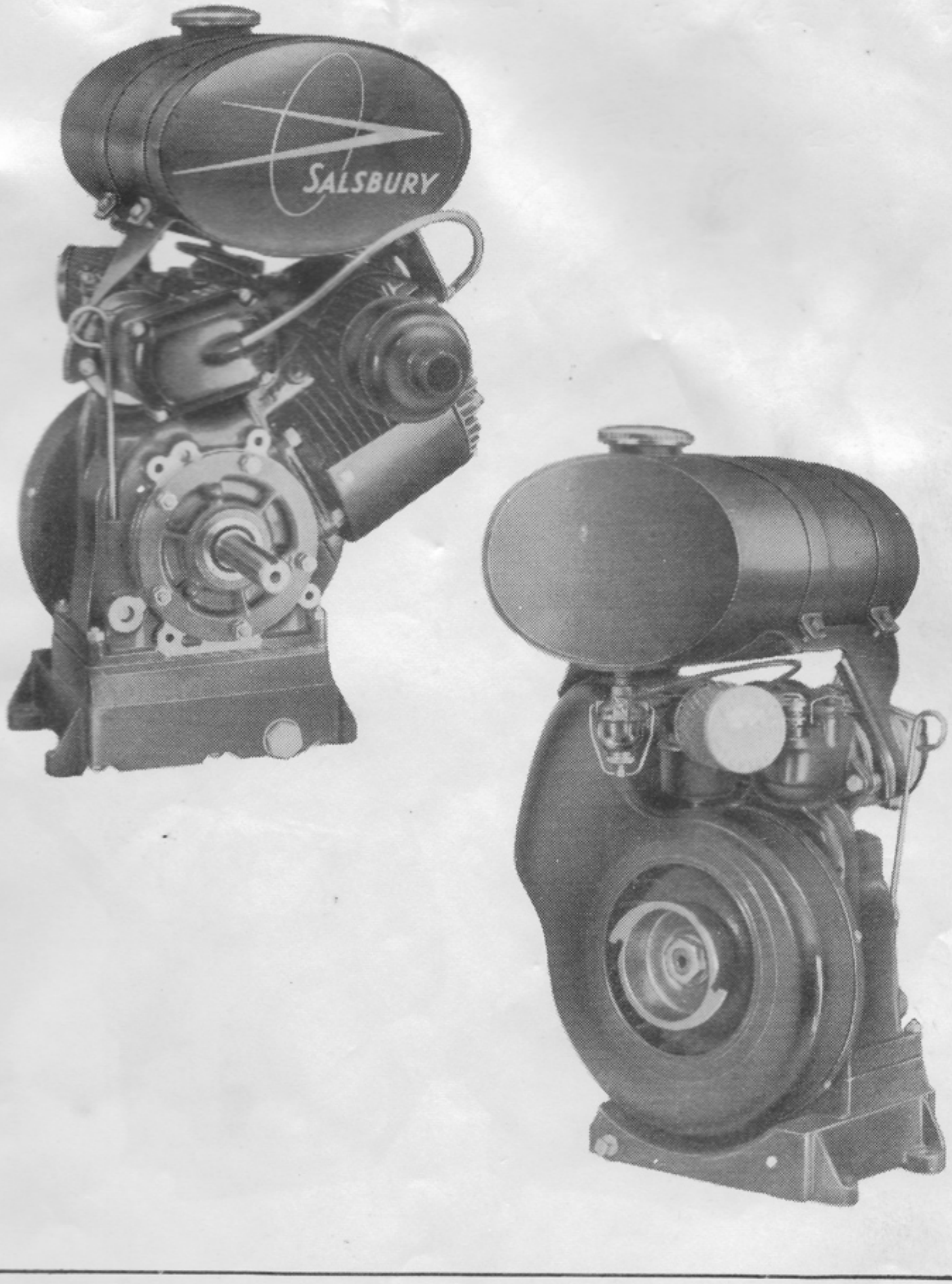
A Subsidiary of Emery Engineering Corp.

GENERAL OFFICE: 4385 E. OLYMPIC BLVD., LOS ANGELES 23, CALIF.

FACTORY PARTS DEPT.: 5247 COFFMAN, PICO ROAD, PICO, CALIF.

SALSBURY

PRICE $1.25

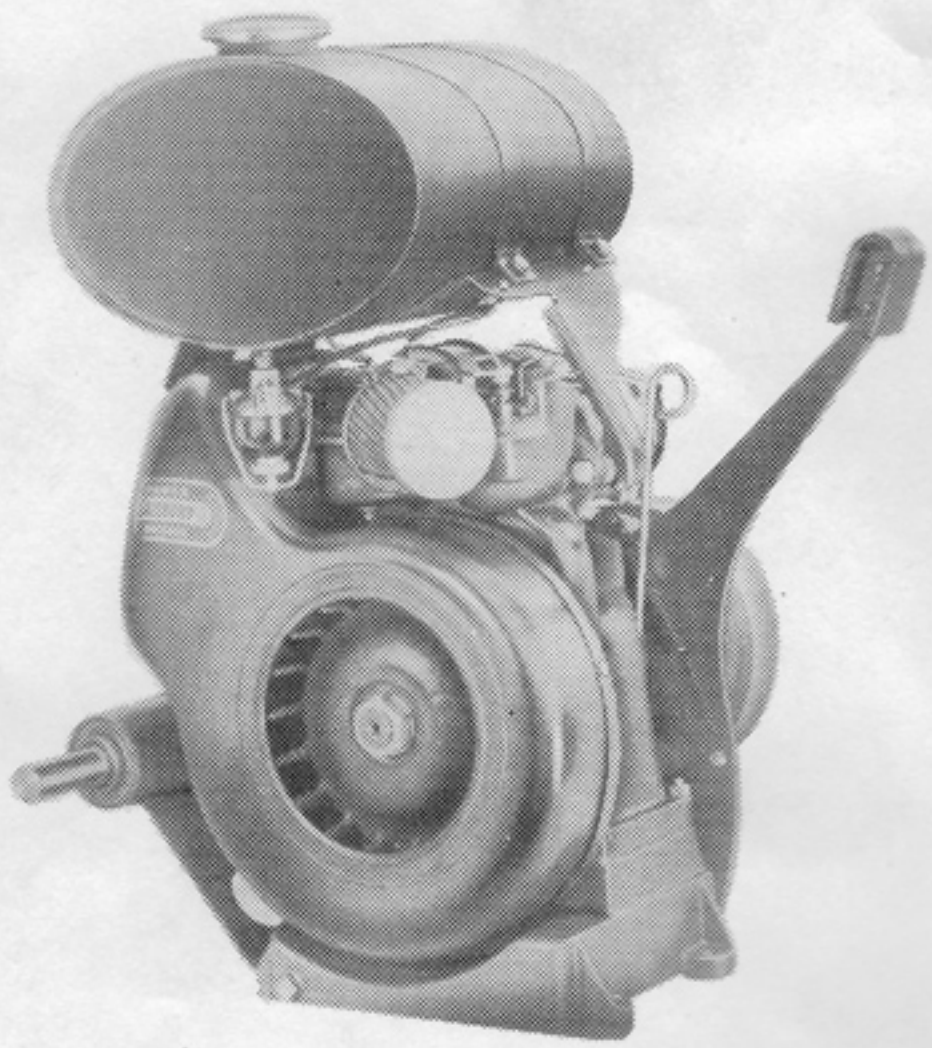


MODEL 600 INDUSTRIAL ENGINE

EMERY ENGINEERING CORPORATION

Salshury Motors Division

SALSBURY

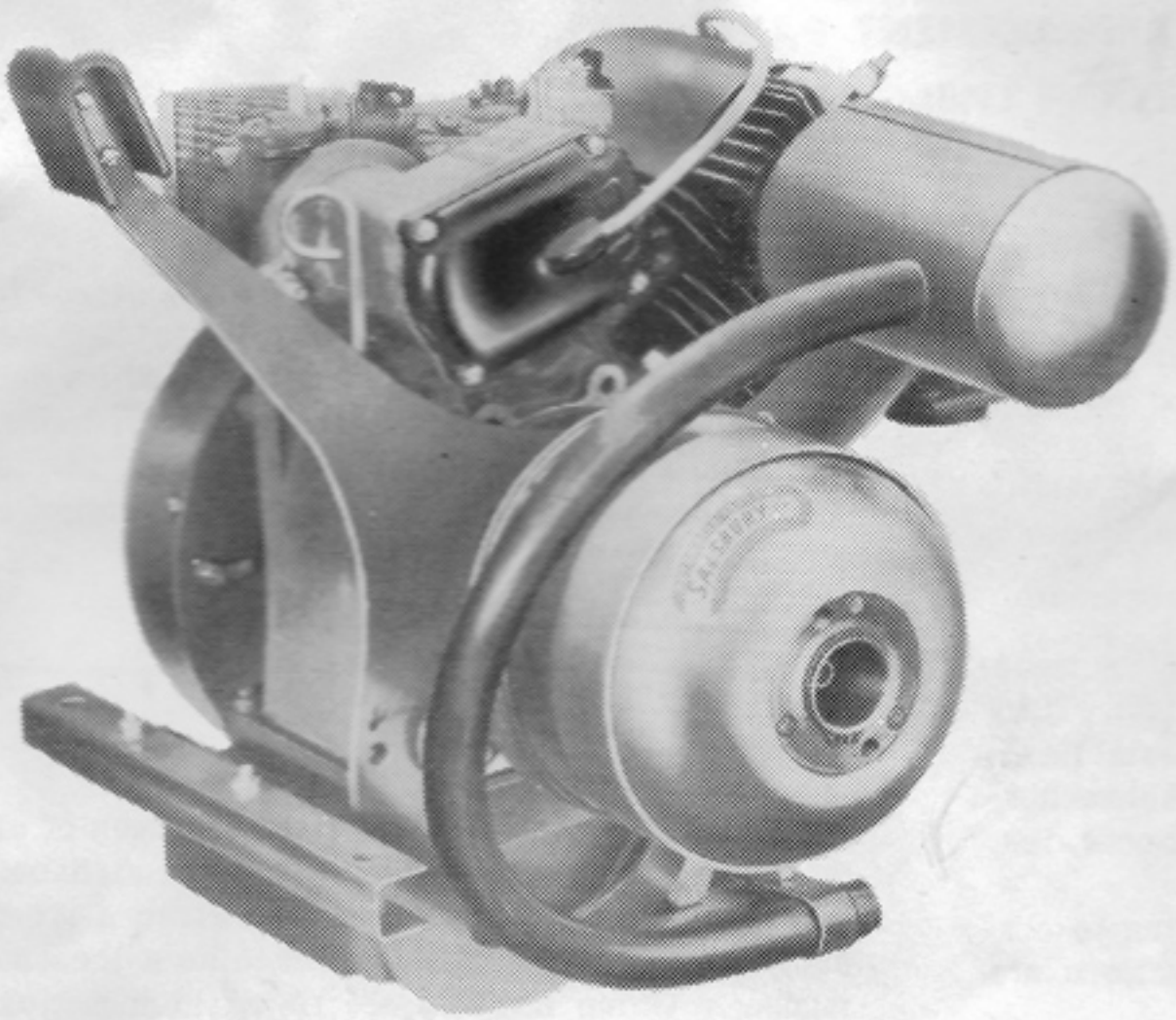


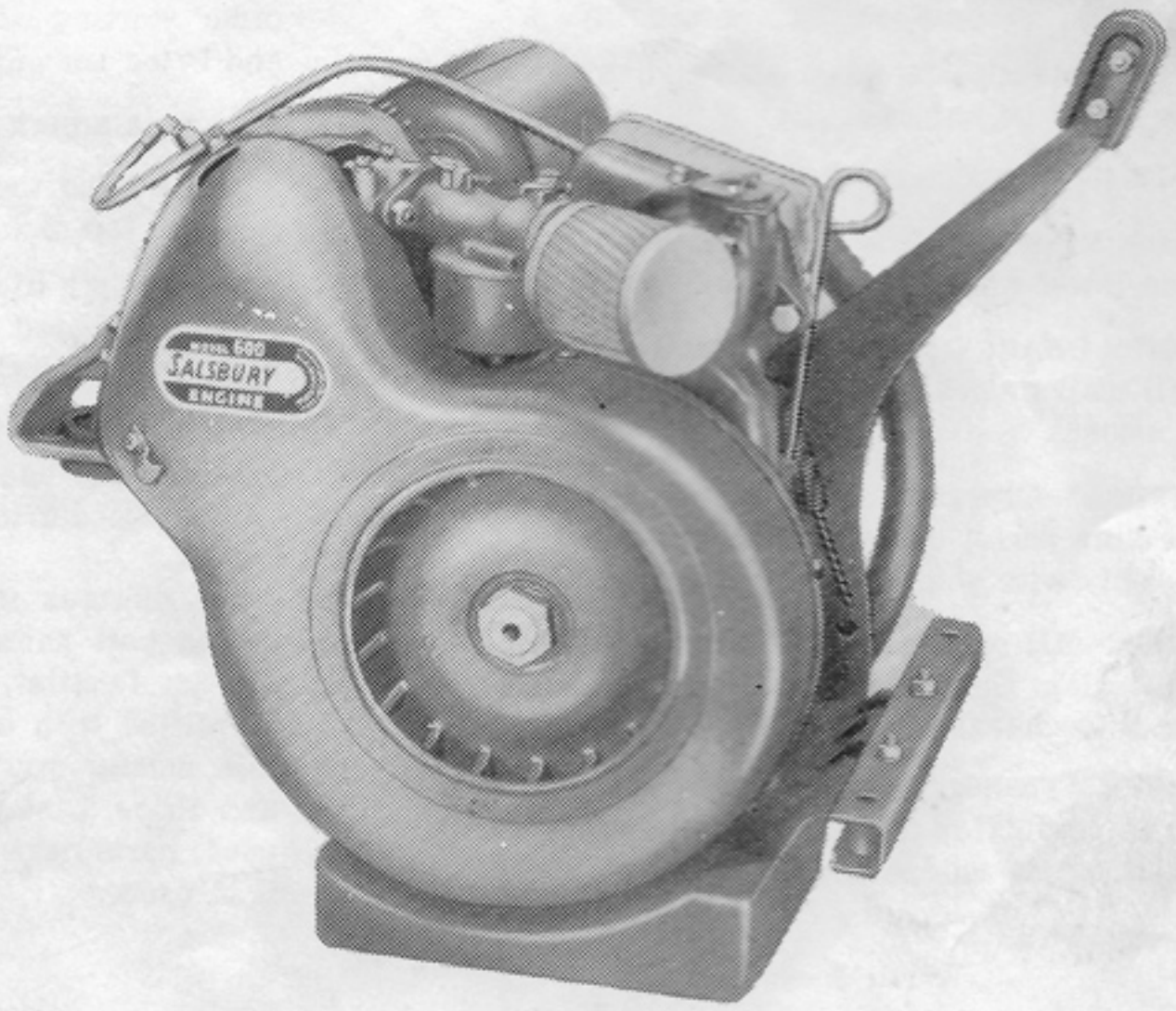
MODEL 600 POWER PACKAGE

EMERY ENGINEERING CORPORATION

Salsbury Motors Division

SALSBURY





MODEL 600 MOTOR SCOOTER ENGINE
AUTOMATIC CLUTCH AND AUTOMATIC TRANSMISSION

EMERY ENGINEERING CORPORATION

Salshury Motors Division

WHEN ORDERING SALSBURY REPLACEMENT PARTS

1. Write order plainly stating:
   (a) Group number.

   (b) Part number.

   (c) Quantity.

   (d) Part name.
2. Furnish shipping instructions:
   (a) State clearly if shipment should be made by parcel post, express or freight. If by parcel post, advise when "Special Handling" is desired. Parcel post shipments, without insurance, are at customers risk.

   (b) Shipment will be made according to our best judgment when no instructions are furnished.

3. Write clearly the name and address to which parts are to be shipped.

GENERAL INFORMATION

ENGINE NUMBER: The engine number is stamped on the lower crankcase flange below the magneto.

MINIMUM CHARGE: Charge of $1.00 will be made on all mail orders, for parts valued at less than this amount.

CRATING: Charge will be made for crating of large-size parts, or parts requiring special packto comply with shipping instructions given.

PRICES: All prices are F.O.B. factory of Emery Engineering Corp. at Pico, California and are subject to change without notice.

SPECIFICATIONS: Specifications and materials used in production of parts are subject to change without notice unless fixed by written contract.

RESPONSIBILITY: Emery Engineering Corp. will not be responsible for any goods damaged or lost in transit, or for any errors made in any of its publications or other forms of printed matter, including these Parts Books. Errors in pricing, invoicing or nomenclature, are subject to correction at any time.

On Pages 16 and 17 you will find the names of all Salsbury Model 600 Engine Parts listed alphabetically. Each part name has been given a group number. This group number serves as a locating number. Group numbers are listed in numerical order starting with Page 19 of the Master Parts and Price List Pages.

To locate a part:

(a) Find the part name and group number in the alphabetical pages.

(b) Turn to the corresponding group number located in the Master Parts and Price List Pages.

(c) There you will find the part number, quantity used, parts name and the machine model in which it is used.

Parts pictures included herein will assist in locating part names and numbers with which you are not familiar. Every part in each picture is identified with a group number. With the aid of this number you can locate in the Master Parts and Price List pages the part number, quantity used, parts name and the machine model in which it is used.

LOCATING and ORDERING
SALSBURY
REPLACEMENT PARTS

On Page 18 you will find a numerical parts list for use as a cross reference.

When ordering parts, always use the group number, part number, part name and quantity desired.

Engine parts groups are listed below:

Group 0.001 to 0.999
Engine

Group 1.001 to 1.999
Carbureter
Exhaust
Starters
Tanks and Lines
Throttles and Accelerators

Group 2.001 to 2.999
Flywheel Generator
Wires
Magneto

Group 3.001 to 3.999
Governor

Group 6.001 to 6.999
Standard Screws

Group 6.001 to 6.999
Standard Screws
Nuts
Washers
Cotter Pins
Cap Screws
Bolts

RETURN OF DEFECTIVE PARTS FOR CREDIT

When returning defective parts for credit, write to Emery Engineering Corp. for the special form devised for this purpose. After we receive this form from you, properly made out, we will advise you of the disposition of the parts.

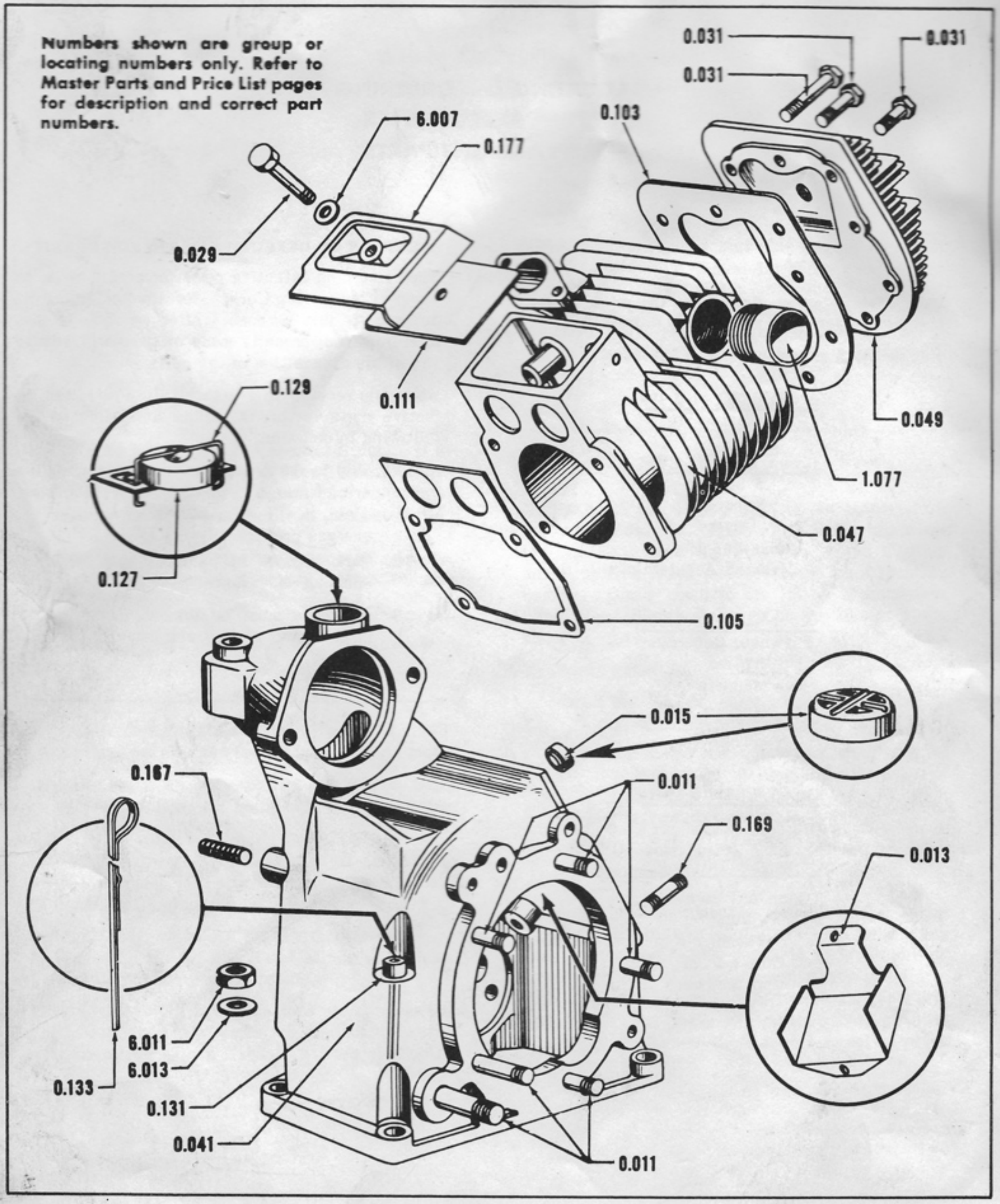
When you receive your authorization to return defective parts for credit, return according to the following information.

1. Ship to Service Department, Emery Engineering Corp. Salsbury Motors Division, Pico, California, with transportation charges prepaid.
2. Mark outside of package with sender's name and address.
3. All parts must be tagged. Show group number, part number and name.

EMERY ENGINEERING CORPORATION

Salsbury Motors Division

SALSBURY

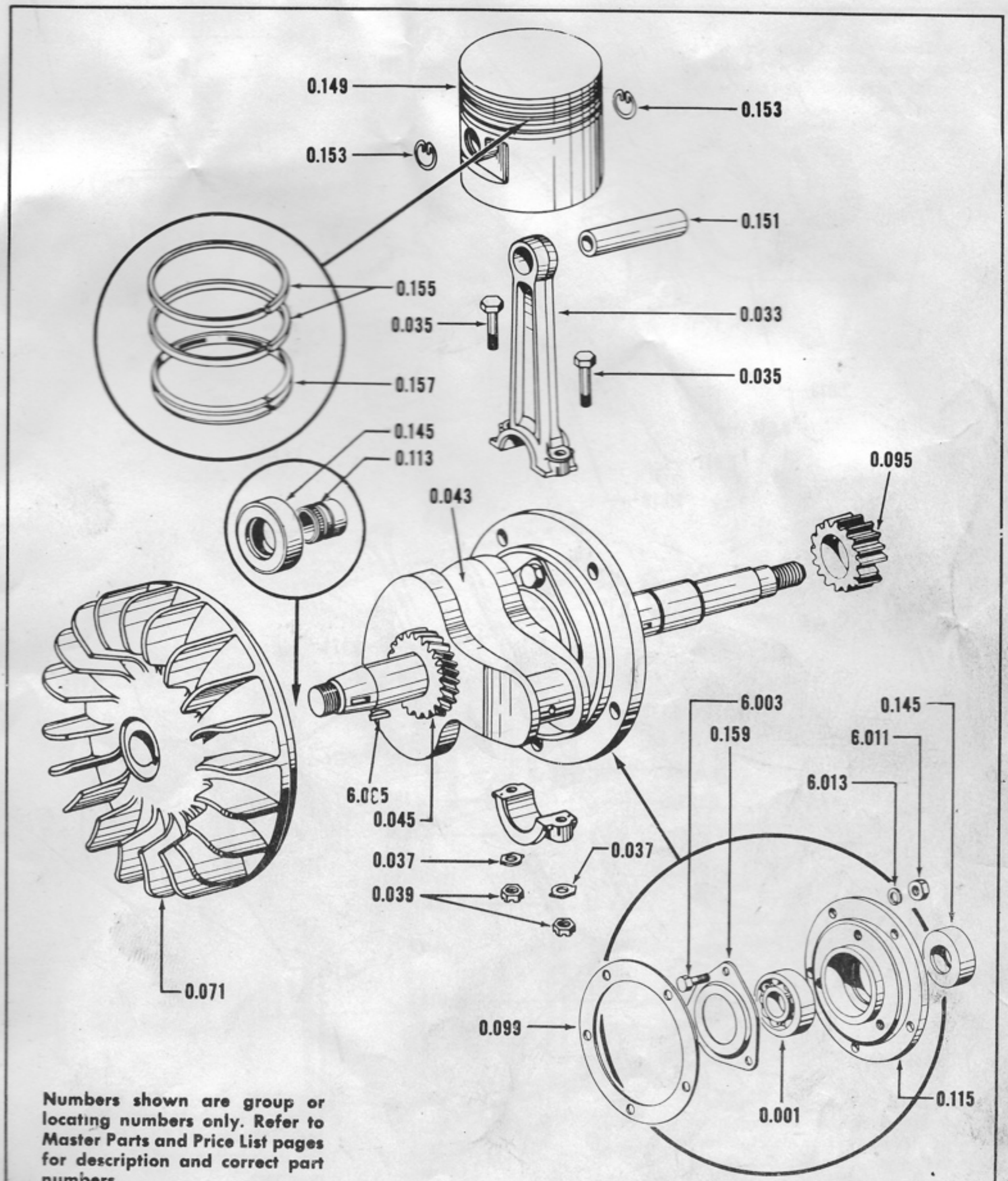


MODEL 600 ENGINE PARTS

Salshury Motors Division

EMERY ENGINEERING CORPORATION

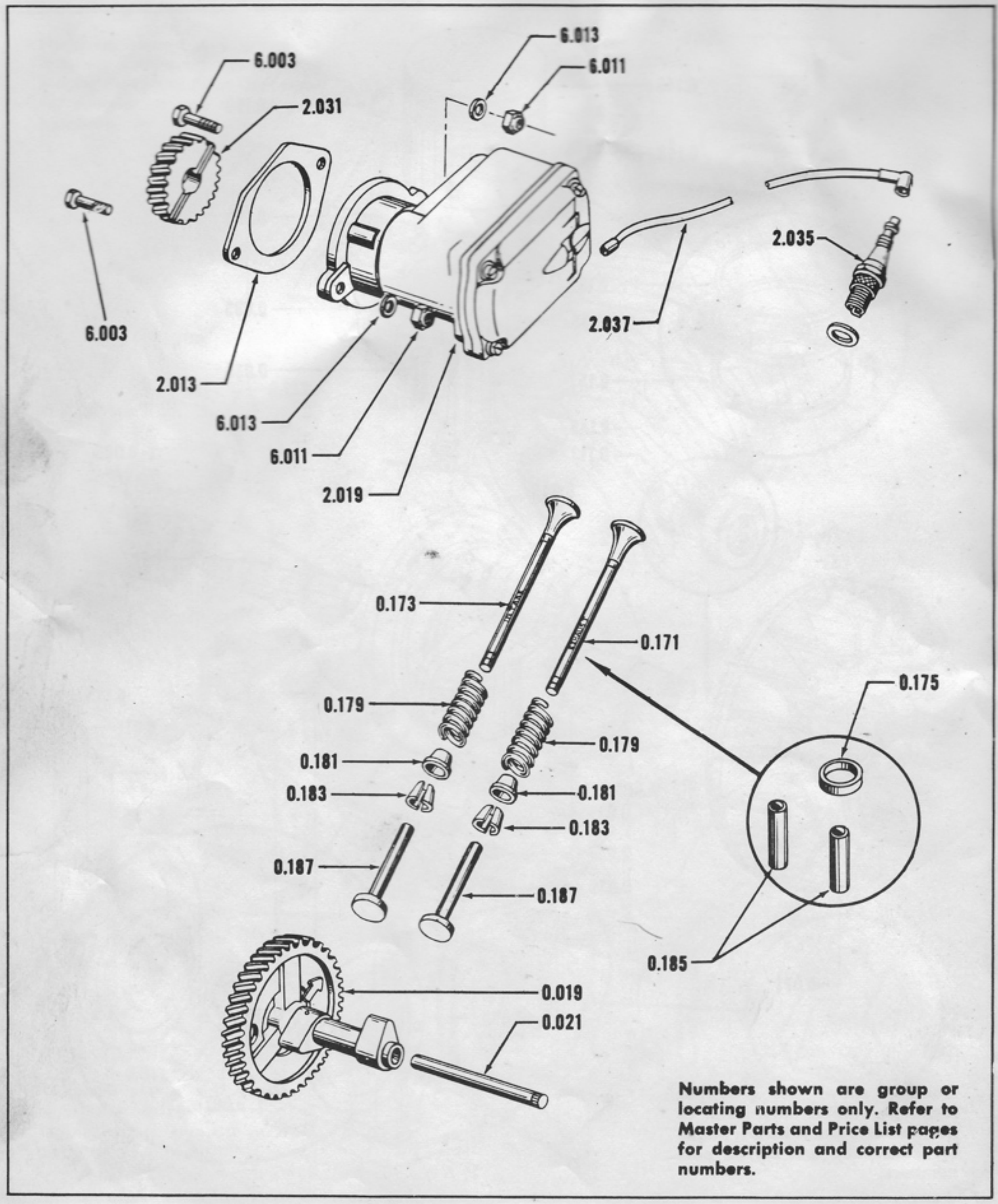
SALSBURY



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

MODEL 600 ENGINE PARTS

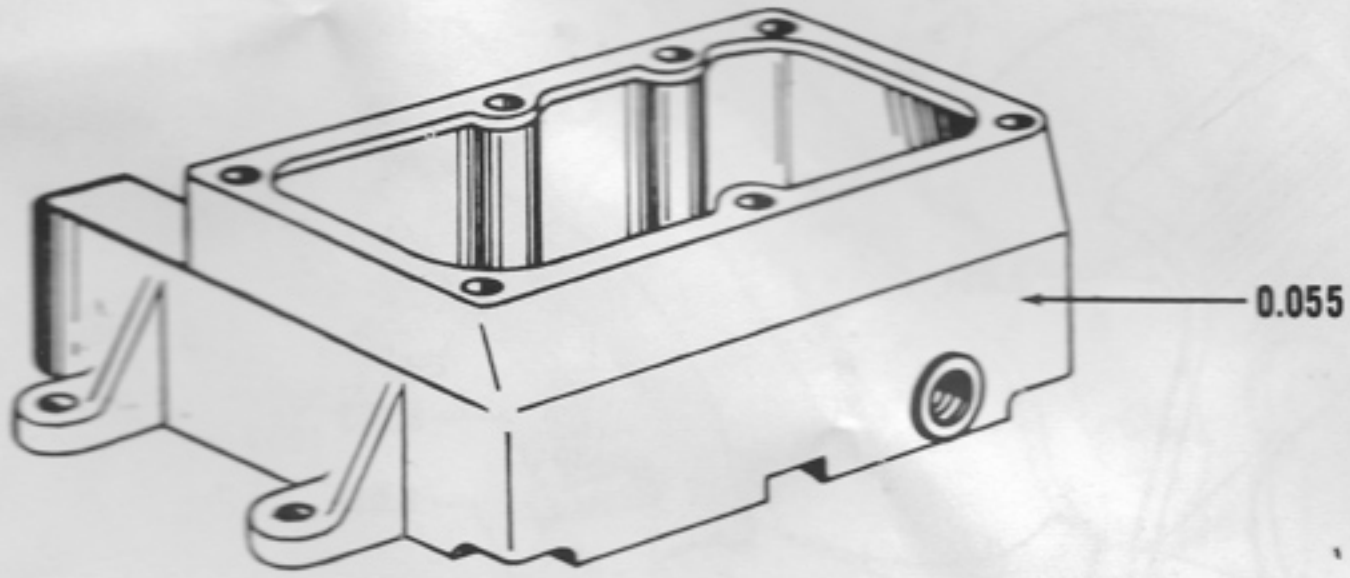
SALSBURY



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

MODEL 600 ENGINE VALVES—CAMSHAFT—MAGNETO—OIL PUMP

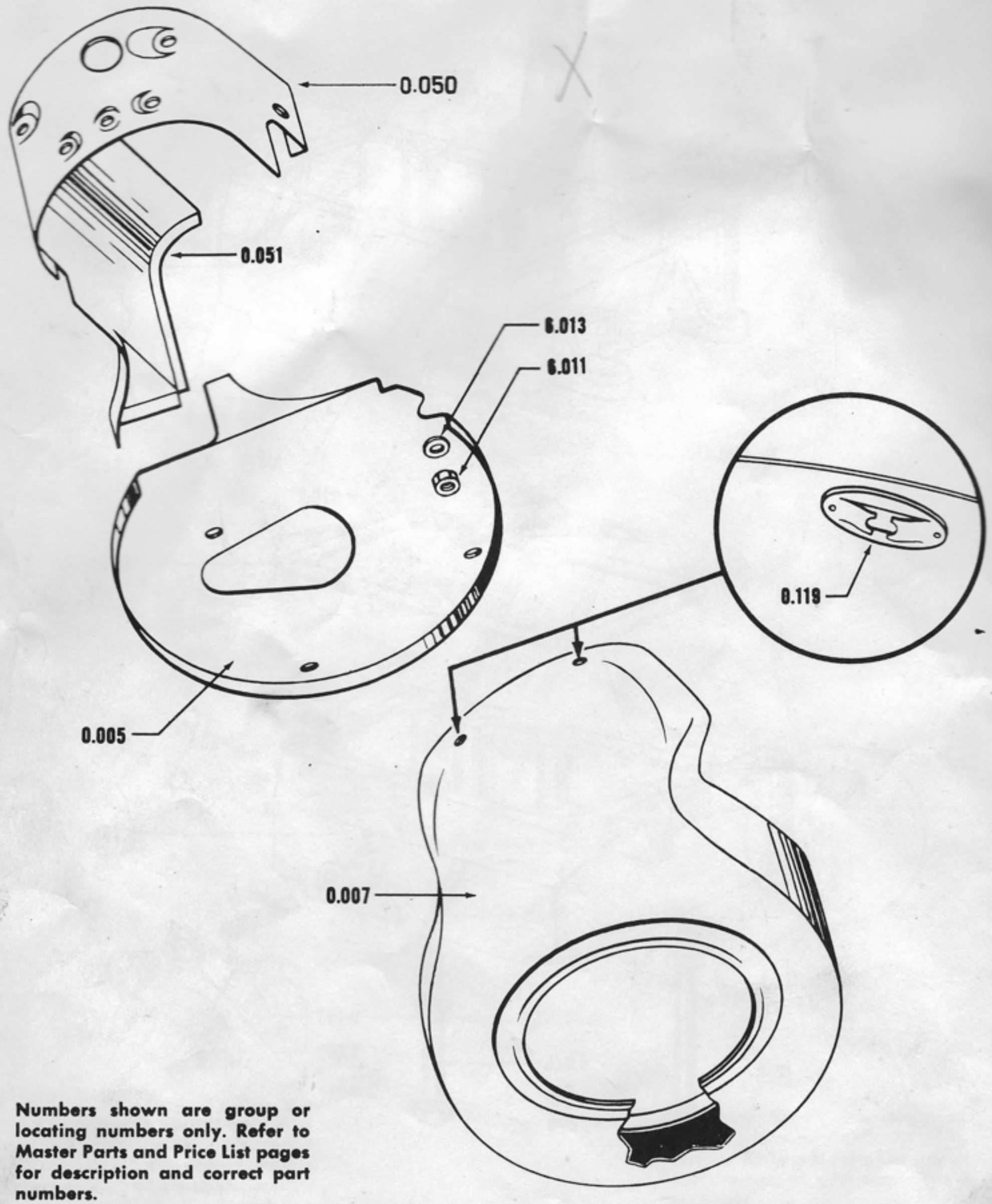
SALSBURY



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

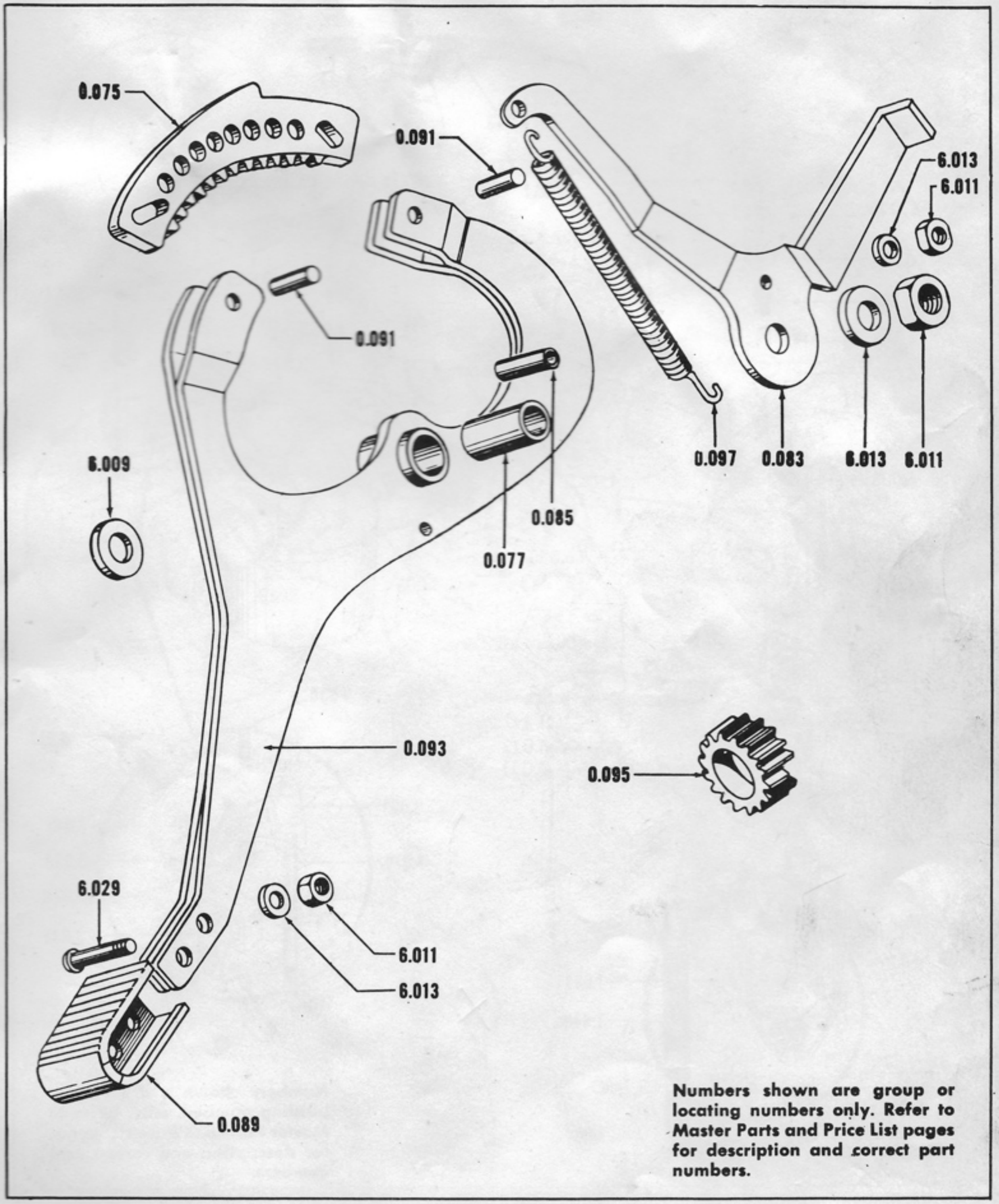
MODEL 600 ENGINE BASE PARTS

SALSBURY



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

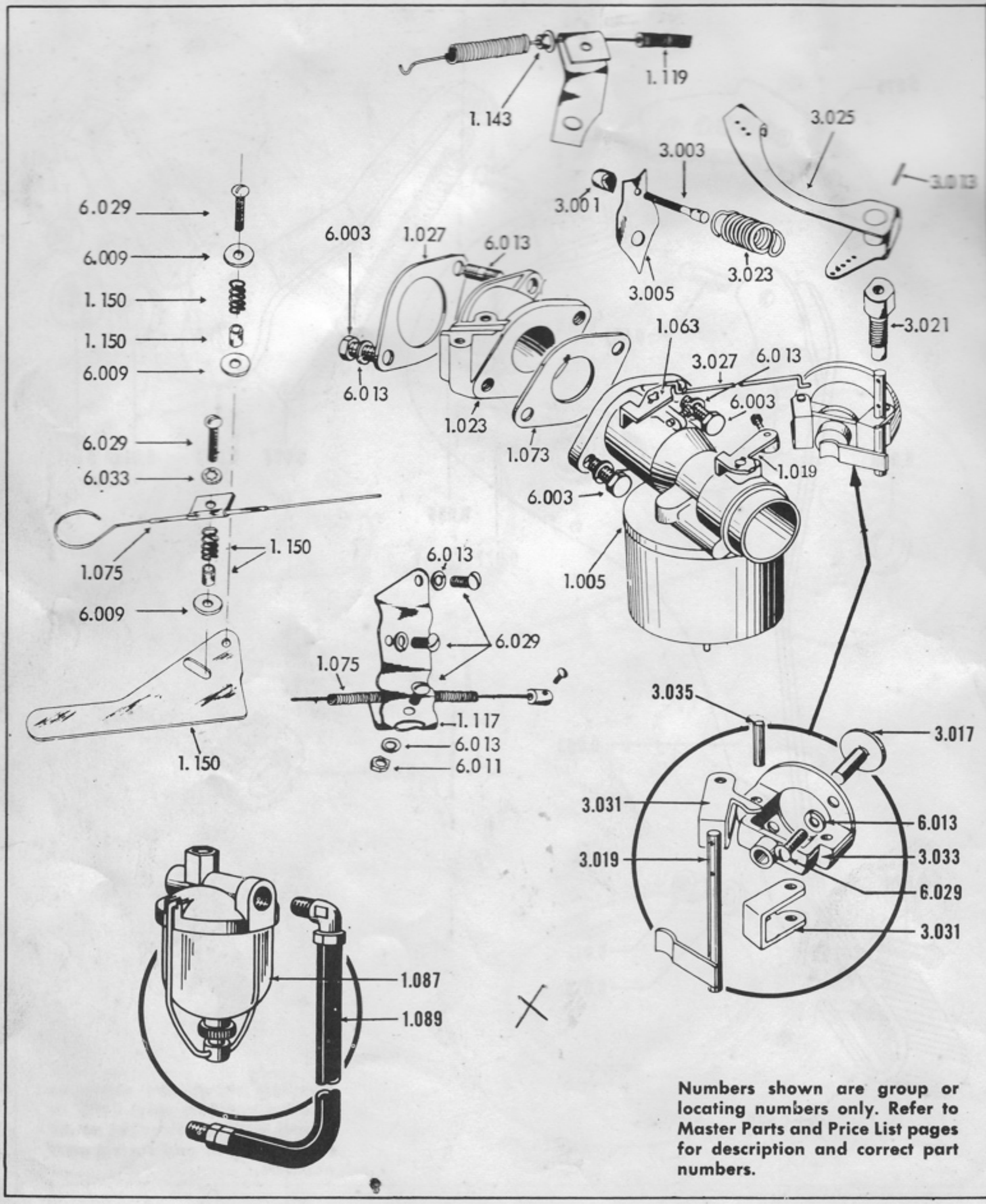
MODEL 600 ENGINE COVER AND BLOWER HOUSING ASSEMBLY



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

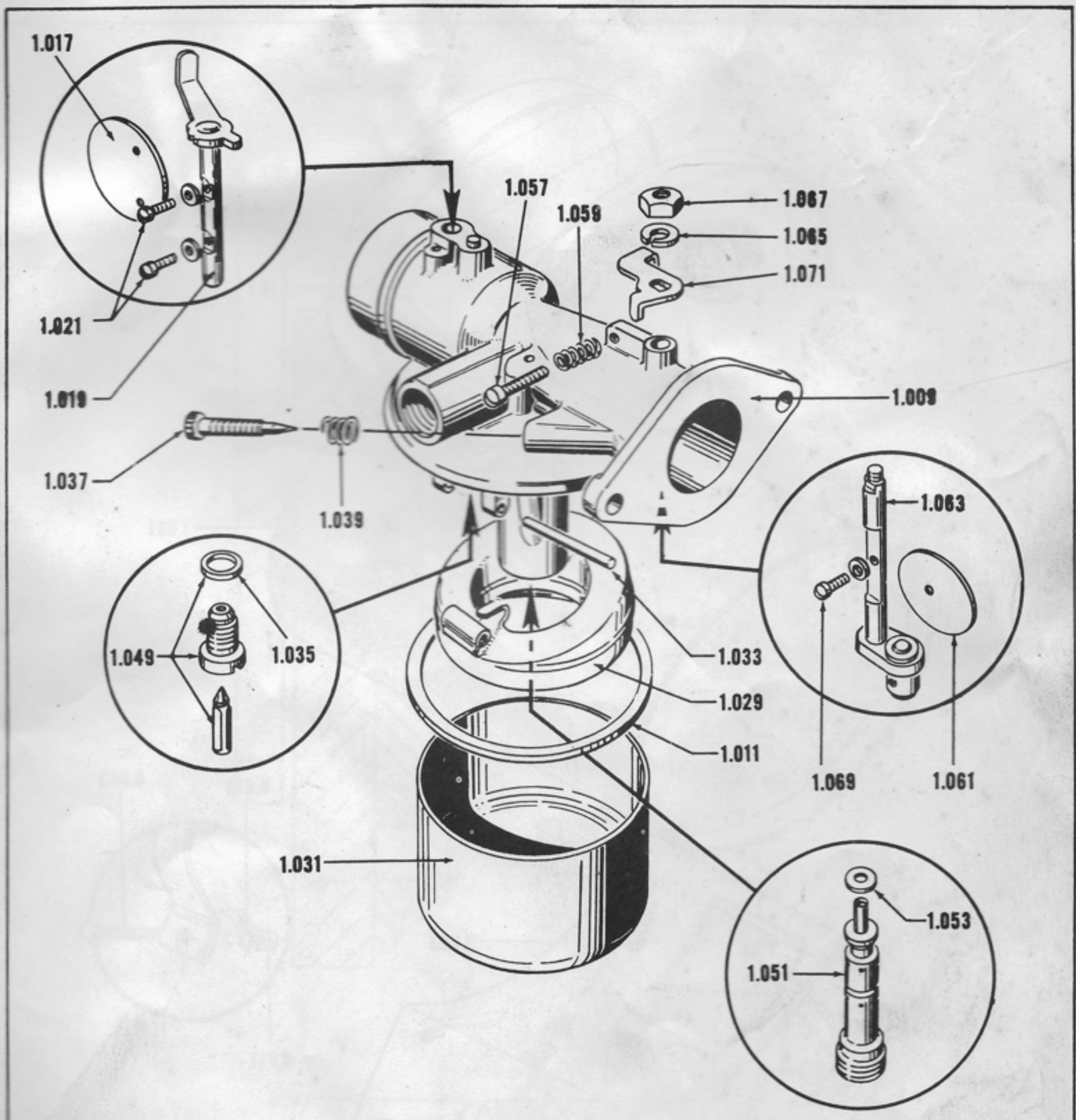
FOOT STARTER PEDAL PARTS FOR SCOOTER AND POWER PACKAGE UNIT

SALSBURY



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

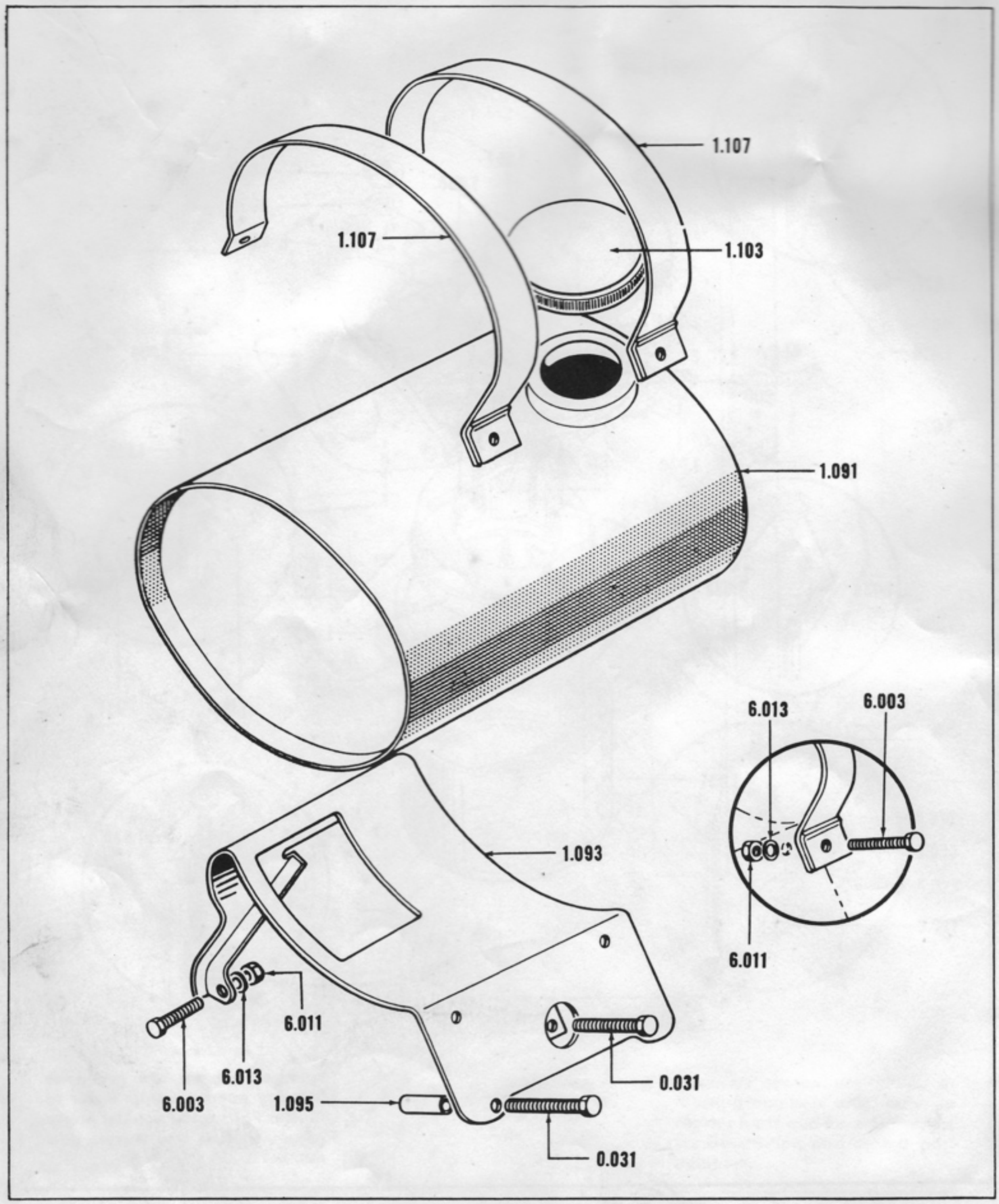
CARBURETOR—GOVERNOR



Numbers shown are group or locating numbers only. Refer to Master Parts and Price List pages for description and correct part numbers.

PARTS FOR MARVEL CARBURETOR (V H - 26)

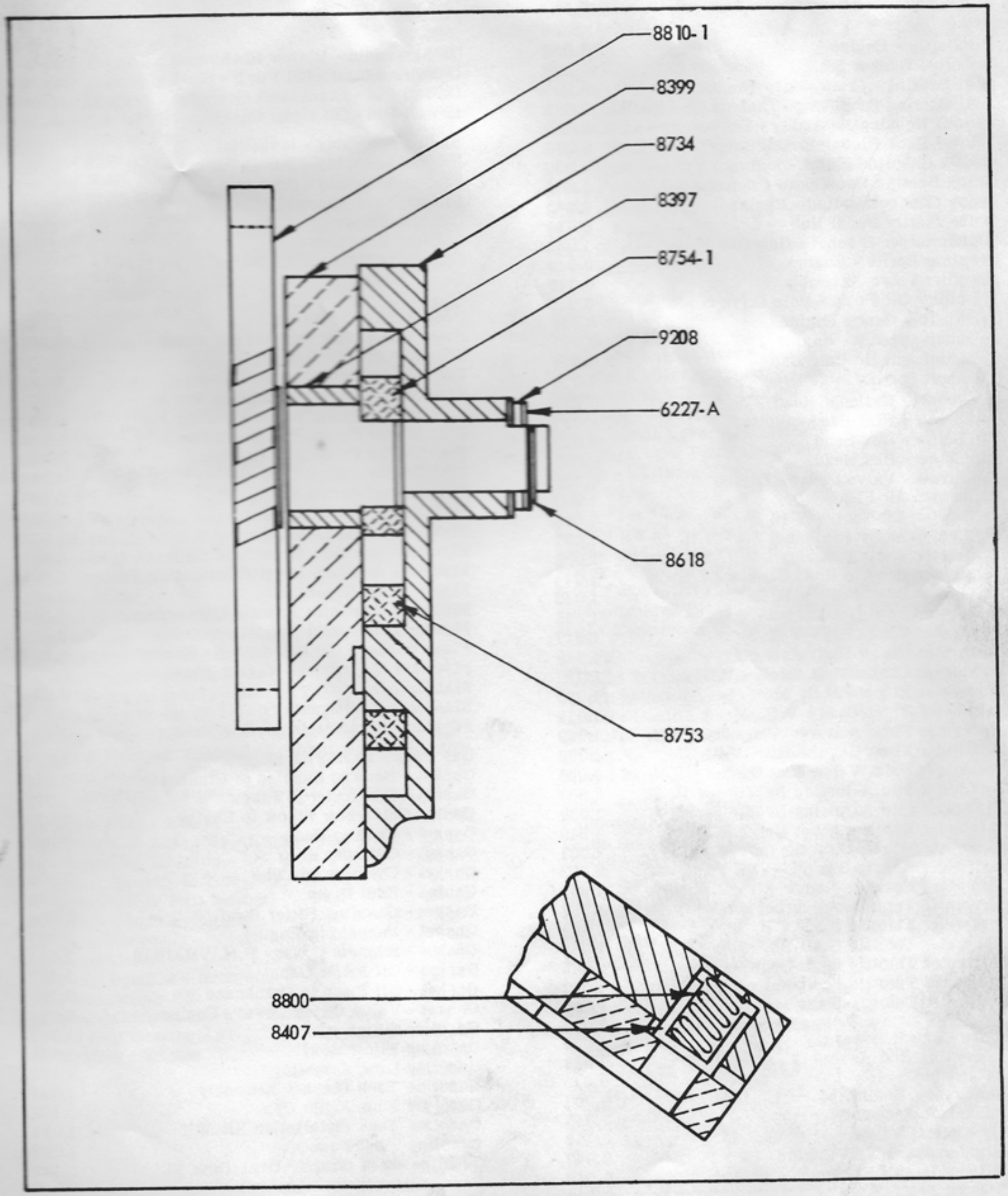
SALSBURY



INDUSTRIAL GASOLINE TANK INSTALLATION

EMERY ENGINEERING CORPORATION

Salshury Motors Division



8801-2 OIL PUMP

ALPHABETICAL INDEX

ALPHABETICAL INDEX

NUMERICAL PARTS NUMBER LIST

Part No.	Group No.	Part No.	Group No.	Part No.	Group No.	Part No.	Group No.
2433	2.027	6629	0.075	6984	6.013	8484	0.157
2437	2.025	6635	0.071	6985	6.013	8485	0.157
5350	0.173	6637	0.083	6986	6.013	8488	2.035
5351	0.171	6643	0.085	6990	6.033	8477	0.149
5352	0.175	6646	0.077	6991	6.033	8478	0.149
5354	0.181	6649	0.011	6992	6.033	8504	1.093
5356	0.183	6650	0.093	6993	6.033	8515	0.137
5358	0.187	6651-2	0.087	6995	6.033	8518	0.135
5364	0.037	6660	2.003	6997	6.033	8545	0.041
5366	0.159	6696	1.023	6996	6.013	8555	1.089
5378	0.151	6702	0.127	8000	6.009	8570	0.155
5380	0.047	6713-1	1.091	8001	6.009	8572	0.157
5384	0.050	6739	0.011	8002	6.009	8614	3.000
5386	0.051	6741	1.086	8003	6.009	8618	0.143
5387	0.007	6742	0.019	8004	6.009	8619	3.025
5389	0.103	6774-1	0.053	8005	6.009	8620	3.027
5391	0.105	6780	0.055	8006	6.009	8621	3.023
5392	2.013	6783	2.021	8009	6.009	8625	0.161
5395	0.099	6784	6.007	8010	6.025	8626	0.185
5396	0.021	6766	0.097	8011	6.039	8675	2.029
5397	0.023	6800	6.029	8012	6.045	8676	2.011
5416	0.121	6806	6.027	8013	6.025	8686	0.143
5417	0.147	6807	6.029	8014	6.039	8695	0.109
5418	0.101	6809	2.030	8019	6.025	8696	0.143
5424	0.177	6310	6.029	8028	6.039	8697	0.024
5425	0.111	6811	6.029	8030	6.005	8731	1.107
5428	1.073	6812	6.029	8031	6.005	8734	0.143
5429	1.027	6814	6.029	8032	6.005	8753	0.143
5430	6.007	6815	6.029	8033	6.005	8754	0.143
5431	0.133	6816	6.029	8035	6.005	8800	0.143
5432	6.007	6818	6.029	8040	3.013	8801-2	0.143
5439	0.179	6820	6.003	8045	6.035	8810	0.143
5474	0.169	6821	6.029	8055	6.019	8818	0.043
5480	0.013	6822	6.003	8060	6.031	8842	3.035
5483	0.001	6823	6.003	8126	0.073	8885	6.003
5488	0.155	6824	0.029	8186	0.071	8892	0.046
5489	0.157	6827	6.029	8246	2.007	8915	1.009
5491	0.055	6830	6.003	8253	2.038	8916	1.013
5495	2.019	6831	6.003	8264	1.088	8917	1.019
5496	2.037	6832	6.001	8266	1.109	8918	1.051
5500	2.035	6834	6.003	8283	1.086	8919	1.061
5741	0.071	6836	6.003	8299	6.029	8920	1.063
5851	0.113	6840	0.031	8300	6.011	8921	1.069
5867	1.003	6841	0.031	8301	2.005	8930	0.049
5943	0.131	6842	0.031	8302	2.001	8990	0.145
6016	0.115	6843	0.025	8363	1.075	8998	5.025
6018	0.053	6848	6.003	8380	2.016	9030	1.088
6019	0.011	6854	6.003	8394	0.153	9031	1.088
6047	0.005	6856	0.035	8395	0.032	9032	1.088
6123	0.003	6860	0.025	8397	0.143	9033	1.088
6133	0.167	6872	6.003	8398	0.143	9034	1.088
6197	1.087	6875	6.003	8399	0.143	9036	1.088
6218	3.031	6877	6.003	8407	0.143	9040	0.052
6219	3.033	6881	0.165	8414	0.069	9045	2.026
6220	3.017	6901	6.011	8419	1.091	9048	1.150
6227-A	0.143	6902	6.011	8428	1.057	9049	1.150
6268-1	1.103	6903	6.011	8430	1.021	9050	1.150
6364	0.033	6904	6.011	8431	1.035	9052	0.149
6375	0.045	6906	6.011	8432	1.015	9064	1.124
6378	2.031	6906	0.039	8433	1.011	9066	0.088
6431	0.129	6907	6.011	8434	1.053	9069	1.077
6433	0.107	6908	6.011	8435	1.007	9070	1.113
6504	3.009	6909	6.011	8437	1.039	9082	1.091
6507	3.005	6920	6.011	8440	1.017	9101	1.150
6512	3.003	6921	6.011	8441	1.029	9110	0.011
6513	3.001	6923	6.011	8442	1.033	9116	2.032
6522	3.021	6930	6.015	8443	1.037	9117	2.024
6525	3.019	6946	6.011	8449	1.031	9118	2.028
6572	0.053	6956	0.119	8450	1.065	9129	0.015
6578	0.050	6958	6.042	8451	1.067	9196	0.100
6591	0.163	6966	6.041	8453	1.049	9197	0.143
6592	0.068	6970	0.117	8454	1.055	9202	0.154
6596	0.043	6975	0.027	8475	0.149	9203	0.154
6620	0.095	6980	6.013	8480	0.151	9204	0.154
6622-1	1.005	6981	6.013	8481	0.151	9205	0.154
6624	2.009	6982	6.013	8482	0.155	9206	0.016
6626	0.089	6983	6.013	8483	0.155	9208	0.143

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
0.001			**Ball Bearing - Crankshaft - Engine**
	5483	1	Ball Bearing - N.D. 3206 Crankshaft (All Model 600 Engines)
0.003			**Ball Bearing Snap Ring - Crankshaft - Engine**
	6123	1	Ball Bearing Snap Ring - Crankshaft (All Model 600 Engines)
0.005			**Blower Back Plate - Engine**
	6047	1	Blower Back Plate (All Model 600 Engines) (All Model 600 Engines)
0.007			**Blower Housing Assembly - Engine**
	5387	1	Blower Housing Assembly (All Model 600 Engine
0.011			**Bolt - Bearing Housing to Crankcase - Engine**
	6739	4	Bolt - Bearing Housing to Crankcase - 5/16" - 24 x 1½" Model 600 Engines (All Foot Starters)
	6739	2	Bolt - Bearing Housing to Crankcase - 5/16" - 24 x 1½" Model 600 Engines (All Rope Starters)
	9110	3	Bolt - Bearing Housing to Crankcase (All Model 600 Engines)
	6019	1	Bolt - Bearing Housing to Crankcase - 5/16" - 24 x 2-3/8" Model 600 Engine (All Foot Starters)
	6649	1	Bolt - Starter Pedal Hub ½ - 20 x 2½" Model 600 Engine (All Foot Starters)
0.013			**Breather Baffle - Engine**
	5480	1	Breather Baffle (All Model 600 Engines)
0.015			**Breather Valve Assembly - Engine**
	5371	1	Breather Valve Assembly (All Model 600 Engines)
0.016			**Hex Head Plug - Air Baffle**
	9206	1	Hex Head Plug - Air Baffle - 1/8" (All Model 600 Scooter Engines)
0.019			**Camshaft & Gear - Engine**
	6742	1	Camshaft and Gear (All Model 600 Engines)
0.021			**Camshaft Spindle - Engine**
	5396	1	Camshaft Spindle (All Model 600 Engines)
0.023			**Camshaft Spindle Hole Plug - Engine**
	5397	1	Camshaft Spindle Hole Plug (All Model 600 Engines)
0.024			**Camshaft Spindle Hole Cap - Engine**
	8697	1	Camshaft Spindle Hole Cap (All Model 600 Engines)
0.025			**Cap Screw - Case to Base - Engine**
	6843	2	Cap Screw - Case to Base - 5/16" - 18 x 3½" (All Model 600 Engines)
	6860	4	Cap Screw - Case to Base - 5/16" - 24 - 4" (All Model 600 Engines)
0.027			**Cap Screw - Hex Head - Oil Pump - Engine**
	6975	2	Cap Screw - Hex Head - ¼" - 28 x 1" (All Model 600 Engines)
0.031			**Cap Screw Cylinder Head - Engine**
	6840	3	Cap Screw Cylinder Head 5/16" - 18 x 1¼" Model 600 Engine (Scooter)
	6840	2	Cap Screw Cylinder Head 5/16" - 18 x 1¼" Model 600 Engine (Industrial Engine) (Power Package Unit)
	6841	3	Cap Screw - Cylinder Head 5/16" - 18 x 1-3/4" (All Model 600 Engines)
	6842	2	Cap Screw Cylinder Head 5/16" - 18 x 2¼" Model 600 Engine Engine (Scooter)
	6842	3	Cap Screw Cylinder Head 5/16" - 18 x 2¼" Model 600 Engine (Industrial) (Power Package Unit)

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
0.032			**Washer - Cylinder Head - Engine**
	8395	8	Washer - Cylinder Head (All Model 600 Engines)
0.033			**Connecting Rod Assembly - Engine**
	9262	1	Connecting Rod Assembly (All Model 600 Engines)
0.034			**Spacer - Cylinder Head - Engine**
	6592	2	Spacer Cylinder Head (All Model 600 Engines)
0.035			**Bolt - Connecting Rod - Engine**
	6856	2	Bolt - Connecting Rod (All Model 600 Engines) 5/16" - 24 x 1½"
0.037			**Connecting Rod Bolt Lock Washer - Engine**
	5364	2	Connecting Rod Bolt Lock Washer (All Model 600 Engines)
0.039			Connecting Rod - Hex Nut - Engine
	6906	2	Connecting Rod - Hex Nut (All Model 600 Engines)
0.041			**Crankcase - Engine**
	8545	1	Crankcase (All Model 600 Engines)
0.043			Crankshaft Assembly - Engine
	8818	1	Crankshaft Assembly - Model 600 Engines (Scooter) (Power Package Unit)
	6596	1	Crankshaft Assembly - Model 600 Industrial Engine
0.045			**Gear - Crankcase - Engine**
	6375	1	Gear - Crankcase (All Model 600 Engines)
0.046			**Dowell Pin - Crankshaft Gear - Engine**
	8892	1	Dowell Pin - Crankshaft Gear (All Model 600 Engines)
0.047			**Cylinder Assembly - Engine**
	5380	1	Cylinder Assembly - Including Valve Stem Guides and Exhaust Valve Seat (All Model 600 Engines)
0.049			Cylinder Head - Engine
	8938	1	Cylinder Head (All Model 600 Engines)
0.050			**Cylinder Head Cover - Engine**
	5384	1	Cylinder Head Cover (All Model 600 Scooter Engines)
0.051			**Cylinder Jacket - Engine**
	5386	1	Cylinder Jacket (All Model 600 Engines)
0.052			**Air Baffle - Engine**
	9040	1	Air Baffle (Model 600 Scooter Engines)
0.053			**Engine**
	6018	1	Engine Assembly (All Model 85 Scooters)
	6572	1	Engine Assembly (Industrial)
	6774	1	Engine Assembly (Power Package Unit)
0.055			**Engine Base Assembly**
	5491	1	Engine Base Assembly (Model 600 Engine - Scooter
	6780	1	Engine Base Assembly (Industrial - Power Package Unit)
0.069			**Expansion Plug - Foot Starter Pivot Bolt Hole - Engine**
	8414	1	Expansion Plug - Foot Starter Pivot Bolt Hole (All Model 600 Engines)
0.071			**Flywheel - Engine**
	6635	1	Flywheel - Plain (All Model 600 Engines)
	8186	1	Flywheel & Generator Magnet Assembly (All Model 600 Engines)

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
0.073	**Foot Starter Clevis Pin**		
	8126	1	Foot Starter Clevis Pin (All Model 600 Engines
0.075	**Foot Starter Gear Segment Assembly**		
	6629	1	Foot Starter Gear Segment Assembly (All Model 600 Engines with Foot Starters)
0.077	**Foot Starter Hub Bearing**		
	6646	1	Foot Starter Hub Bearing (All Model 600 Engines with Foot Starters)
0.083	**Foot Starter Mounting Bracket**		
	6637	1	Foot Starter Mounting Bracket (All Model 600 Engines with Foot Starters)
0.085	**Foot Starter Mounting Bracket Spacer**		
	6643	1	Foot Starter Mounting Bracket Spacer (All Model 600 Engines with Foot Starters)
0.087	**Foot Starter Pedal Assembly Complete**		
	6651-2	1	Foot Starter Pedal Assembly Complete - Model 600 Engines (Scooter) (Power Package Unit)
0.088	**Foot Starter Clevis Pin**		
	9066	1	Foot Starter Clevis Pin (All Model 85 Scooters)
0.089	**Foot Starter Pedal Pad Assembly**		
	6626	1	Foot Starter Pedal Pad Assembly (Model 600 Engines with Foot Starter)
0.093	**Foot Starter Pedal Sub-Assembly**		
	6650	1	Foot Starter Pedal Sub-Assembly Model 600 Engine (Scooter) (Power Package)
0.095	**Foot Starter Pinion Gear**		
	6620	1	Foot Starter Pinion Gear (All Model 600 Engines Equipped with Foot Starter)
0.097	**Foot Starter Return Spring**		
	6766	1	Foot Starter Return Spring (Scooter) (Power Package Unit)
0.099	**Gasket - Bearing Housing to Crankcase**		
	5395	1	Gasket - Bearing Housing to Crankcase (All Model 600 Engines)
0.100	**Assorted Gasket Set**		
	9196	1	Assorted Gasket Set (All Model 600 Engines)
0.101	**Gasket - Case to Base - Engine**		
	5418	1	Gasket - Case to Base (All Model 600 Engines)
0.103	**Gasket - Cylinder Head - Engine**		
	5389	1	Gasket - Cylinder Head (All Model 600 Engines)
0.105	**Gasket - Cylinder to Case - Engine**		
	5391	1	Gasket - Cylinder to Case (All Model 600 Engines)
0.107	**Gasket - Oil Filler Cap - Engine**		
	6433	1	Gasket - Oil Filler Cap (All Model 600 Engines)
0.109	**Gasket - Oil Pump to Crankcase - Engine**		
	8686	1	Gasket - Oil Pump to Crankcase (All Model 600 Engines)
0.111	**Gasket - Valve Spring Cover - Engine**		
	5425	1	Gasket - Valve Spring Cover (All Model 600 Engines)
0.113	Main Bearing Assembly - Sleeve Type - Engine		
	5851	1	Main Bearing Assembly - Sleeve Type (All Model 600 Engines)
	5850	1	Insert - Main Bearing

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
0.115	**Main Bearing Housing - Engine**		
	6016	1	Main Bearing Housing (All Model 600 Engines)
0.119	**Nut - Tinnerman - Blower Housing - Engine**		
	6960	2	Nut - Tinnerman - Blower Housing (All Model 600 Engines)
0.121	**Oil Drain Plug - Engine**		
	5416	1	Oil Drain Plug (All Model 600 Engines)
0.127	**Oil Filler Cap Assembly - Engine**		
	6702	1	Oil Filler Cap Assembly (All Model 600 Engines)
0.129	**Lock Wire - Oil Filler Cap - Engine**		
	6431	1	Lock Wire - Oil Filler Cap (All Model 600 Engines)
0.131	**Oil Gauge Shield Guide - Engine**		
	5943	1	Oil Guage Shield Guide (Industrial & Power Package Unit)
0.133	**Oil Level Gauge - Engine**		
	5431	1	Oil Level Guage (All Model 600 Engines)
0.135	**Oil Level Gauge Felt Washer - Engine**		
	8518	1	Oil Level Gauge Felt Washer (All Model 600 Engines)
0.137	**Oil Level Gauge Guide - Engine**		
	8515	1	Oil Level Gauge Guide (All Model 85 Scooters)
0.143	**Oil Pump Assembly - Engine**		
	8801-2	1	Oil Pump Assembly (All Model 600 Engines)
	8618	1	Snap Ring - Oil Pump Main Drive (All Model 600 Engines) Engines)
	8695	1	Lock Plate - Oil Pump (All Model 600 Engines)
	8696	2	Dowell Pin - Oil Pump Case (All Model 600 Engines)
	8734	1	Oil Pump Housing - Aluminum (All Model 600 Engines)
	8753	1	Gear Idler - Oil Pump (All Model 600 Engines)
	6227-A	2	Washer - Bronze - .020 - Oil Pump (All Model 600 Engines)
	8754	1	Dee Drive Gear - Oil Pump - Steel (All Model 600 Engines)
	8800	1	Spring - Relief Valve - Oil Pump (All Model 600 Engines)
	8810	1	Gear & Shaft Main Drive - Oil Pump (All Model 600 Engines)
	9197	1	Oil Pump Repair Kit (All Model 600 Engines)
	8397	1	Busing - Oil Pump - Main Drive Shaft (All Model 600 Engines)
	8398	1	Steel Cover - Oil Pump (All Model 600 Engines)
	8399	1	Oil Pump Cover (All Model 600 Engines)
	8407	1	Cup - Relief Valve (All Model 600 Engines)
	9208	1	Thrust Washer "D" - Oil Pump (All Model 600 Engines)
0.145	**Oil Seal - Crankshaft - For Sleeve Bearing and Ball Bearing - Engine**		
	8990	1	Oil Seal - Crankshaft - For Sleeve Bearing and Ball Bearing (All Model 600 Engines)
0.147	**Oil Strainer - Engine**		
	5417	1	Oil Strainer (All Model 600 Engines)
0.149	**Piston - Engine**		
	9052	1	Piston - Standard (All Model 600 Engines)
	8477	1	Piston - Oversize .010 (All Model 600 Engines)
	8478	1	Piston - Oversize .020 (All Model 600 Engines)
	8475	1	Piston - Oversize .030 (All Model 600 Engines)
0.151	**Piston Pin - Engine**		
	5378	1	Piston Pin - Standard (All Model 600 Engines)
	8480	1	Piston Pin - Oversize .003 (All Model 600 Engines)
	8481	1	Piston Pin - (All Model 600 Engines) oversize .006

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
0.153	**Piston Pin Lock Ring - Engine**		
	8394	2	Piston Pin Lock Ring (All Model 600 Engines)
0.154	**Piston Ring Set - Engine**		
	9202	1	Piston Ring Set - Standard (All Model 600 Engines)
	9203	1	Piston Ring Set - Oversize .010 (All Model 600 Engines)
	9204	1	Piston Ring Set - Oversize .020 (All Model 600 Engines)
	9205	1	Piston Ring Set - Oversize .030 (All Model 600 Engines)
0.155	**Piston Ring Compression - Engine**		
	5488	2	Piston Ring Compression - Standard (All Model 600 Engines)
	8482	2	Piston Ring Compression - Oversize .010 (All Model 600 Engines)
	8483	2	Piston Ring Compression - Oversize .020 (All Model 600 Engines)
	8570	2	Piston Ring Compression - Oversize .030 (All Model 85 Engines
0.157	**Piston Ring Oil Control - Engine**		
	5489	1	Piston Ring Oil Control Standard (All Model 600 Engines)
	8484	1	Piston Ring Oil Control Oversize .010 (All Model 600 Engines)
	8485	1	Piston Ring Oil Control Oversize . 020 (All Model 600 Engines)
	8572	1	Piston Ring Oil Control Oversize .030 (All Model 600 Engines)
0.159	**Plate - Main Bearing Retainer - Engine**		
	5366	1	Plate - Main Bearing Retainer (All Model 600 Engines)
0.161	**Rope Starter**		
	8625	1	Rope Starter (Model 600 Industrial Engines)
0.163	**Rope Starter Pulley**		
	6591	1	Rope Starter Pulley (Model 600 Industrial Engines)
0.165	**Screw P.K. Blower Housing - Engine**		
	6881	2	Screw P.K. Blower Housing 3/8" (All Model 600 Engines
0.167	**Stud - Backing Plate to Crankcase - Engine**		
	6133	4	Stud - Backing Plate to Crankcase (All Model 600 Engines)
0.169	**Stud - Cylinder to Crankcase - Engine**		
	5474	4	Stud - Cylinder to Crankcase 3/8" x 1¾" (All Model 600 Engines)
0.171	**Valve Exhaust - Engine**		
	5351	1	Valve Exhaust (All Model 600 Engines)
0.173	**Valve Inlet - Engine**		
	5350	1	Valve Inlet (All Model 600 Engines)
0.175	**Valve Seat Insert Exhaust - Engine**		
	5352	1	Valve Seat Insert Exhaust (All Model 600 Engines)
0.177	**Valve Spring Cover - Engine**		
	5424	1	Valve Spring Cover (All Model 600 Engines)
0.179	**Valve Spring - Engine**		
	5439	2	Valve Spring (All Model 600 Engines)
0.181	**Valve Spring Seat - Engine**		
	5354	2	Valve Spring Seat (All Model 600 Engines)
0.183	**Valve Spring Seat Lock - Engine**		
	5356	2	Valve Spring Seat Lock (All Model 600 Engines)
0.185	**Valve Stem Guide - Engine**		
	8626	2	Valve Stem Guide (All Model 600 Engines)
0.187	**Valve Tappet - Engine**		
	5358	2	Valve Tappet (All Model 600 Engines)

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
1.003			**Carbureter Air Filter**
	5867	1	Carbureter Air Filter (All Model 600 Engines)
1.005			**Carbureter Assembly**
	6622-1	1	Carbureter Assembly - V.H. 26 (All Model 600 Engines)
1.007			**Carbureter Assorted Gasket Set**
	8435	1	Carbureter Assorted Gasket Set - V. H. 26 (All Model 600 Engines)
1.009			**Carbureter Body Assembly**
	8915	1	Carbureter Bocy Assembly - V.H. 26 (All Model 600 Engines)
1.011			**Carbureter Body to Bowl Gasket**
	8433	1	Carbureter Body to Bowl Gasket - V.H. 26 (All Model 600 Engines)
1.013			**Carbureter Bowl Nut**
	8916	1	Carbureter Bowl Nut - V.H. 26 (All Model 600 Engines)
1.015			**Carbureter Bowl Nut Gasket**
	8432	1	Carbureter Bowl Nut Gasket - V.H. 26 (All Model 600 Engines)
1.017			**Carbureter Choke Fly**
	8440	1	Carbureter Choke Fly - V.H. 26 (All Model 600 Engines)
1.019			**Carbureter Choke Shaft Assembly**
	8917	1	Carbureter Choke Shaft Assembly (All Model 600 Engines)
1.021			**Carbureter Choke Shaft Screw**
	8430	1	Carbureter Choke Shaft Screw - V.H. 26 (All Model 600 Engines)
1.023			**Carbureter Elbow**
	6696	1	Carbureter Elbow V.H. 26 (All Model 600 Engines)
1.027			**Gasket Carbureter to Engine**
	5429	1	Gasket Carbureter Elbow to Engine (All Model 600 Engines
1.029			**Carbureter Float & Lever Assembly**
	8441	1	Carbureter Float & Lever Assembly V.H. 26 (All Model 600 Engines)
1.031			**Carbureter Float Bowl**
	8849	1	Carbureter Float Bowl - V.H. 26 (All Model 600 Engines)
1.033			**Carbureter Float Lever Shaft**
	8442	1	Carbureter Float Lever Shaft - V.H. 26 (All Model 600 Engines)
1.035			**Carbureter Float Valve Seat Gasket**
	8431	1	Carbureter Float Valve Seat Gasket - V.H. 26 (All Model 600 Engines)
1.037			**Carbureter Idle Adjusting Needle**
	8443	1	Carbureter Idle Adjusting Needle - V.H. 26 (All Model 600 Engines)
1.039			**Carbureter Idle Adjusting Needle Spring**
	8437	1	Carbureter Idle Adjusting Needle Spring -V.H. 26 (All Model 600 Engines)
1.049			**Carbureter Matched Float Valve & Seat**
	8453	1	Carbureter Matched Float Valve & Seat V.H. 26 (All Model 600 Engines)
1.051			**Carbureter Nozzle Assembly**
	8918	1	Carbureter Nozzle Assembly - V.H. 26 (All Model 600 Engines)
1.053			**Carbureter Nozzle Gasket**
	8434	1	Carbureter Nozzle Gasket - V.H. 26 (All Model 600 Engines)
1.055			**Carbureter Package Repair Kit**
	8454	1	Carbureter Package Repair Kit - V.H. 26 (All Model 600 Engines)
1.057			**Carbureter Throttle Adjusting Screw**
	8428	1	Carbureter Throttle Adjusting Screw - V.H. 26 (All Model 600 Engines)

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
1.061	**Carbureter Throttle Fly**		
	8919	1	Carbureter Throttle Fly - V.H. 26 (All Model 600 Engines)
1.063	**Carbureter Throttle Shaft Assembly**		
	8920	1	Carbureter Throttle Shaft Assembly V.H. 26 (All Model 600 Engines)
1.065	**Carbureter Throttle Shaft Lock Washer**		
	8450	1	Carbureter Throttle Shaft Lock Washer (All Model 600 Engines)
1.067	**Carbureter Throttle Shaft Nut**		
	8451	1	Carbureter Throttle Shaft Nut V.H. 26 (All Model 600 Engines)
1.069	**Carbureter Throttle Shaft Screw**		
	8921	1	Carbureter Throttle Shaft Screw V.H. 26 (All Model 600 Engines)
1.073	**Gasket - Carbureter to Elbow**		
	5428	1	Gasket - Carbureter to Elbow (All Model 600 Engines)
1.075	**Choke Control Assembly**		
	8363	1	Choke Control Assembly - Model 600 Industrial & Power Package Unit
1.077	**Exhaust Nipple**		
	9069	1	Exhaust Nipple (All Model 600 Engines)
1.086	**Fuel Pump**		
	6741	1	Fuel Pump (All Model 600 Engines)
	8266	1	Gasket - Fuel Pump (All Model 600 Engines)
1.087	**Gasoline Filter**		
	6197	1	Gasoline Filter
1.088	**Gasoline Filter Bowl**		
	9030	1	Gasoline Filter Bowl
	9031	1	Gasket - Gasoline Filter Bowl
	9032	1	Screen - Gasoline Filter
	9033	1	Needle & Packing Assembly - Gasoline Filter
	8264	1	Tube Elbow - 3/16" - Fuel Pump (All Model 600 Engines)
	9034	1	Bowl Retainer Bracket - Gasoline Filter
	9036	1	Body - Gasoline Filter
1.089	**Gasoline Line Assembly**		
	8555	1	Gasoline Line Assembly - (Industrial Engine) only.
1.091	**Gasoline Tank**		
	8419	1	Gasoline Tank Installation Kit 10" - Model 600 Engines - Power Package - Industrial
	6713-1	1	Gas Tank (All Model 600 Industrial Engines)
	9082	2	Gasoline Tank Pads (Model 600 Industrial Engine)
1.093	**Gasoline Tank Bracket Assembly**		
	8504	1	Gasoline Tank Bracket Assembly (Industrial & Power Package Unit)
1.103	**Gasoline Tank Filler Cap**		
	6268-1	1	Gasoline Tank Filler Cap (Model 600 Industrial Engine)
1.107	**Gasoline Tank Straps**		
	8731	2	Gasoline Tank Straps - Oval Tank 10" (Model 600 Engines) (Industrial) (Power Package Unit)
1.109	**Muffler**		
	8283	1	Muffler - Model 600 Engine (Industrial) (Power Package Unit)

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
1.113	**Exhaust Pipe Clamp**		
	9070	1	Exhaust Pipe Clamp (All Model 85 Scooters)
1.124	**Throttle & Choke Control Assembly Kit**		
	9064	1	Throttle & Choke Control Assembly Kit (Model 600 Industrial Engine)
1.150	**Throttle Control**		
	9048	1	Throttle Control (Model 600 Industrial Engine)
	9049	1	Throttle Control Busing (Model 600 Industrial Engine)
	9050	1	Spring - Throttle Control (Model 600 Industrial Engine)
	9101	1	Throttle Control Spring (Model 600 Industrial Engine)
2.001	**Flywheel Armature Insulating Washer**		
	8302	1	Flywheel Armature Insulating Washer ¾" O.D. x 3/16" I.D. x .06 Thick (All Model 600 Engines
2.003	**Flywheel Armature Mounting Clip**		
	6660	3	Flywheel Armature Mounting Clip (All Model 600 Engines)
2.005	**Flywheel Armature Steeped Insulating Washer**		
	8301	1	Flywheel Armature Stepped Insulating Washer (All Model 600 Engines)
2.007	**Flywheel Generator Armature Assembly**		
	8246	1	Flywheel Generator Armature Assembly (All Model 85 Scooters)
2.009	**Flywheel Generator Magnet Assembly**		
	6624	1	Flywheel Generator Magnet Assembly (All Model 600 Engines)
2.011	**Gasket -Magneto Cover**		
	8676	1	Gasket - Magneto Cover - F.M. VMJ1B78 (All Model 600 Engines)
2.013	**Gasket - Magneto to Engine**		
	5392	1	Gasket - Magneto to Engine (All Model 600 Engines)
2.016	**Short Circuit Lever - Magneto**		
	8380	1	Short Circuit Lever - Magneto (Model 600 Engines)
2.019	**Magneto**		
	5495	1	Magneto - Fairbanks Morse VMJ1B78
2.021	**Magneto & Gear Assembly**		
	6783	1	Magneto & Gear Assembly (All Model 600 Engines)
2.024	**Magneto Coil Assembly**		
	9117	1	Magneto Coil Assembly (All Model 600 Engines)
2.025	**Magneto Breaker Point Set**		
	2437	1	Magneto Breaker Point Set - Fairbanks Morse FMJ1B78 (600 Engines)
2.026	**Magneto Ground Wire Assembly**		
	9045	1	Magneto Ground Wire Assembly (All Model 600 Engines)
2.027	**Magneto Condenser**		
	2433	1	Magneto Condenser - Fairbanks Morse FMJ1B78
2.028	**Flat Washer - Magneto**		
	9118	4	Flat Washer - Magneto (All Model 600 Engines)
2.029	**Magneto Cover**		
	8675	1	Magneto Cover - Fairbanks Morse VMJ1B78 (All Model 600 Engines)
2.030	**Screw - Magneto Cover**		
	6809	4	Screw - Magneto Cover - #10 - 24 x 5/8" (All Model 600 Engines)

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
2.031	**Magneto Gear**		
	6378	1	Magneto Gear (All Model 600 Engines)
2.032	**Magneto Impulse Spring**		
	9116	1	Magneto Impulse Spring (All Model 600 Engines)
2.035	**Spark Plug**		
	5500	1	Spark Plug (All Model 85 Scooters)
	8488	1	Spark Plug - (Industrial & Power Package Unit)
2.037	**Spark Plug Wire Assembly**		
	5496	1	Spark Plug Wire Assembly (All Model 600 Engines)
2.038	**Spark Plug Clip**		
	8253	1	Spark Plug Clip (All Model 85 Scooters)
3.000	**Governor Assembly**		
	8614	1	Governor Assembly (All Model 699 Engines) 600
3.001	**Governor Adjusting Nut**		
	6513	1	Governor Adjusting Nut (All Model 600 Engines)
3.003	**Governor Adjusting Screw**		
	6512	1	Governor Adjusting Screw (All Model 600 Engines)
3.005	**Governor Bracket**		
	6507	1	Governor Bracker (All Model 600 Engines)
3.009	**Governor Carrier Assembly**		
	6504	1	Governor Carrier Assembly (All Model 600 Engines)
3.013	**Governor Groove Pin**		
	8040	1	Governor Groove Pin (All Model 600 Engines)
3.017	**Governor Plunger**		
	6220	1	Governor Plunger (All Model 600 Engines)
3.019	**Governor Shaft Assembly**		
	6525	1	Governor Shaft Assembly (All Model 600 Engines)
3.021	**Governor Shaft Guide Bushing**		
	6522	1	Governor Shaft Guide Bushing (All Model 600 Engines)
3.023	**Governor Spring - Tension**		
	8621	1	Governor Spring - Tension (All Model 600 Engines)
3.025	**Governor Throttle Arm Assembly**		
	8619	1	Governor Throttle Arm Assembly (All Model 600 Engines)
3.027	**Governor Throttle Wire to Carbureter**		
	8620	1	Governor Throttle Wire to Carbureter (All Model 600 Engines)
3.031	**Governor Weight**		
	6218	2	Governor Weight (All Model 600 Engines)
3.033	**Governor Weight Carrier**		
	6219	1	Governor Weight Carrier (All Model 600 Engines)
3.035	**Governor Weight Pin**		
	8842	2	Governor Weight Pin (All Model 600 Engines with Governor)
5.025	**Decalcomania - Blower Housing**		
	8998	1	Decalcomania - Blower Housing (All Model 600 Engines)
6.001	**Cap Screw - Flat Head - Slotted**		
	6832	1	Cap Screw - Flat Head - Slotted ¼ - 28 x 7/8"

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Rwq.	Description
6.003	**Cap Screw**		
	6820		Cap Screw ¼" - 20 x ½"
	6822		Cap Screw - Hex. Head ¼ - 20 x 5/8''
	6823		Cap Screw - Hex. Head ¼ - 20 - ¾"
	6830		Cap Screw - Hex. Head ¼ - 28 x ½''
	6831		Cap Screw - Hex. Head - Engine ¼ - 28 x 5/8"
	6834		Cap Screw - Hex. Head ¼ - 28 x 1¼''
	6836		Cap Screw - Hex. Head - Engine ¼ - 28 x 1½"
	6848		Cap Screw - Hex. Head 5/16 - 24 - 1¼"
	6854		Cap Screw - Hex Head 5/16 - 24 x 1"
	6872		Cap Screw - Hex Head 3/8" - 24 x 1¼"
	6875		Cap Screw - Hex. Head 3/8" - 24 x 2-3/4"
	6877		Cap Screw - Hex. Head 3/8 - 16 x ½"
	8885		Screw - Hex Head 5/15"
6.005	**Cotter Pin**		
	8030		Cotter Pin - 1/16" x ½"
	8031		Cotter Pin - 1/16" x 3/4"
	8032		Cotter Pin - 1/16" x 7/8"
	8033		Cotter Pin - 3/32" x ½"
	8035		Cotter Pin - 1/8" x 1-1/8"
6.007	**Fiber Washer**		
	5430	3	Fiber Washer - Oil Pump - Valve Cover (All Model 600 Engines)
	5432	1	Fiber Washer - Oil Drain Plug - Engine (All Model 600 Engines)
	6784	1	Fiber Washer - Governor Hole Plug (All Model 600 Engines)
6.009	**Flat Washer**		
	8000		Flat Washer - ¼" I.D. 9/16" O.D. 3/64" Thick
	8001		Flat Washer - 5/16" I.D. 3/4" O.D. 1/16" Thick
	8002		Flat Washer - 11/32" I.D. 11/16" O.D. 1/16" Thick
	8003		Flat Washer - Cad. Plated - 3/8" - 13/32" I.D. x 13/16" O.D.
	8004		Flat Washer - 17/32" I.D. 1-1/6" O.D. 3/32" Thick
	8005		Flat Washer - 13/16" I.D. 1½" O.D. 1/8" Thick
	8006		Flat Washer - 3/16" I.D. 7/16" O.D. 3/64" Thick
	8009		Flat Washer - 9/32" I.D. 5/8" O.D. ¼" Thick
6.011	**Hex Nut**		
	6901		Hex Nut - 3/16"
	6902		Hex Nut - 3/16" - 32 Plain
	6903		Hex Nut - ¼" - 20 Plain
	6904		Hex Nut - ¼" - 28 Plain
	6906		Hex Nut - 5/16" - 24
	6907		Hex Nut - 3/8" - 16 Plain
	6908		Hex Nut - 3/8" - 24 Plain
	6909		Hex Nut - 7/16" - 20 Plain
	6920		Hex Nut - ½" - 20 (Jam) Crankshaft (All Model 600 Engines)
	6921		Hex Nut - 7/8" - 14 (Jam) (Flywheel All Model 600 Engines)
	6923		Hex Nut - 5/16" - 24 (Jam)
	6946		Hex Nut - 3/4" - 16 -
	8300		Hex Nut - Brass - 5/32 - 32
6.013	**Lock Washer**		
	6980		Lock Washer - 3/15" - Governor Carrier
	6981		Lock Washer - ¼"
	6982	Lock	Lock Washer - 5/16"
	6983		Lock Washer - 3/8"

SALSBURY PARTS and PRICE LIST

ALL MODEL 600 ENGINES

Group No.	Part No.	No. Req.	Description
	6984		Lock Washer - 7/16"
	6985		Lock Washer - ½"
	6986		Lock Washer - 5/32"
	6996		Lock Washer - Shakeproof - 5/16"
6.015	**Palnut**		
	6930		Palnut - Parkerized - ½" - 20
6.019	**Pipe Plug**		
	8055		Pipe Plug - 1/8" - 27 Standard (All Model 600 Engines)
6.025	**Rivet - Flat Head**		
	8010	2	Rivet - Flat Head - 1/8" x 5/16" (All Model 600 Engines) (Baffle-Plate)
	8013		Rivet - Flat Head - 3/16" x ½"
	8019		Rivet - Flat Head - 9/64" x 3/8" Tube (All Model 85 Scooters)
6.027	**Screw Fillister Head**		
	6806	1	Screw Fillister Head - 9/64" - 32 x 5/16"
6.029	**Screw - Round Head Slotted**		
	6800		Screw - Round Head Slotted 1/8" - 40 x 3/8"
	6807		Screw - Round Head Slotted 3/16 - 32 x ½"
	6810		Screw - Round Head Slotted 3/16" - 24 x 5/8"
	6811		Screw - Round Head Slotted 3/16" x ¼"
	6812		Screw - Round Head Slotted 3/16 - 32 x 3/8"
	6814		Screw - Round Head Slotted 3/16" - 32 x 3/4"
	6815		Screw - Round Head Slotted 3/16" x 3¼"
	6816		Screw - Round Head Slotted 3/16" - 24 x 1¼"
	6818		Screw - #10 - 24 x 3/4"
	6821		Screw - Round Head Slotted ¼" - 20 x ½"
	6827		Screw - Round Head Slotted ¼ - 20 x 3/8"
	8299		Screw - Round Head Slotted - Brass 5/32" - 32 x 5/8"
6.031	**Set Screw (Headless)**		
	8060		Set Screw - Headless - ¼" - 20 x ½"
6.033	**Washer - Shakeproof**		
	6990		Washer - Shakeproof - 3/16" - Internal
	6991		Washer - Shakeproof - ¼" - Internal
	6992		Washer - Shakeproof - 5/16" - Internal
	6993		Washer - Shakeproof - 3/8" - Internal
	6995		Washer - Shakeproof - 7/8" - Internal & External
	6997		Washer - Shakeproof - 5/16" - External
6.035	**Woodruff Key #11**		
	8045		Woodruff Key #11
6.039	**Rivet - Round Head**		
	8011		Rivet - Round Head - 3/16" x 3/8"
	8014		Rivet - Round Head - 3/16" x 3/4" (All Model 85 Scooters) (Brake Drum & Sprocket)
	8019		Rivet - Flat Head - 9/64" x 3/8" Brake Shoe & Clutch Drum
	8028		Rivet - Round Head 1/4" x 7-8" Flywheel Magnet
6.041	**Wing Nut**		
	6966		Wing Nut - ¼" - 20
6.042	**Tee Nut**		
	6958		Tee Nut - 5/16" x 24
6.045	**Rivet**		
	8012		Rivet - Oval Head - 3/16" x 3/8"

INDEX
SALSBURY ENGINE
SERVICE GUIDE

EMERY ENGINEERING CORPORATION

Salshury Motors Division

LUBRICATION MAINTENANCE
FOR
SALSBURY MODEL 600 ENGINE

LUBRICATION: An important feature in the design of the Salsbury engine is the pressure lubrication system which is shown in red on the reverse side of this page, with all important parts keyed for identification.

This system works in the following manner: Oil is drawn from the engine sump (A), through oil strainer (B), through suction line (C), by gear pump (D), and forced through drilled passages under pressure to main bearing (E), and connecting rod bearing (F). Crankshaft bearing (G), valve mechanism (H), timing gear (I), cylinder wall (J), and wrist pin (K), are lubricated by oil spray from main bearings (E) and connecting rod bearing (F). Oil gauge stick (L) extends down into the oil sump and is marked to indicate high and low oil levels. An oil pressure gauge connection is located at (M).

LUBRICATING OIL AND FUEL CHART: Although the engine oil and fuel requirements of this engine are similar to those of other engines operating in the same field of service, we are convinced that superior engine performance results from the use of high quality fuels and lubricants. Accordingly, we are listing in the following chart certain products which are manufactured by the Socony-Vacuum Oil Co., Inc., which are representative of the high quality standards we consider satisfactory for use in this engine. These products can be obtained internationally. These products, or products of like quality, should always be used.

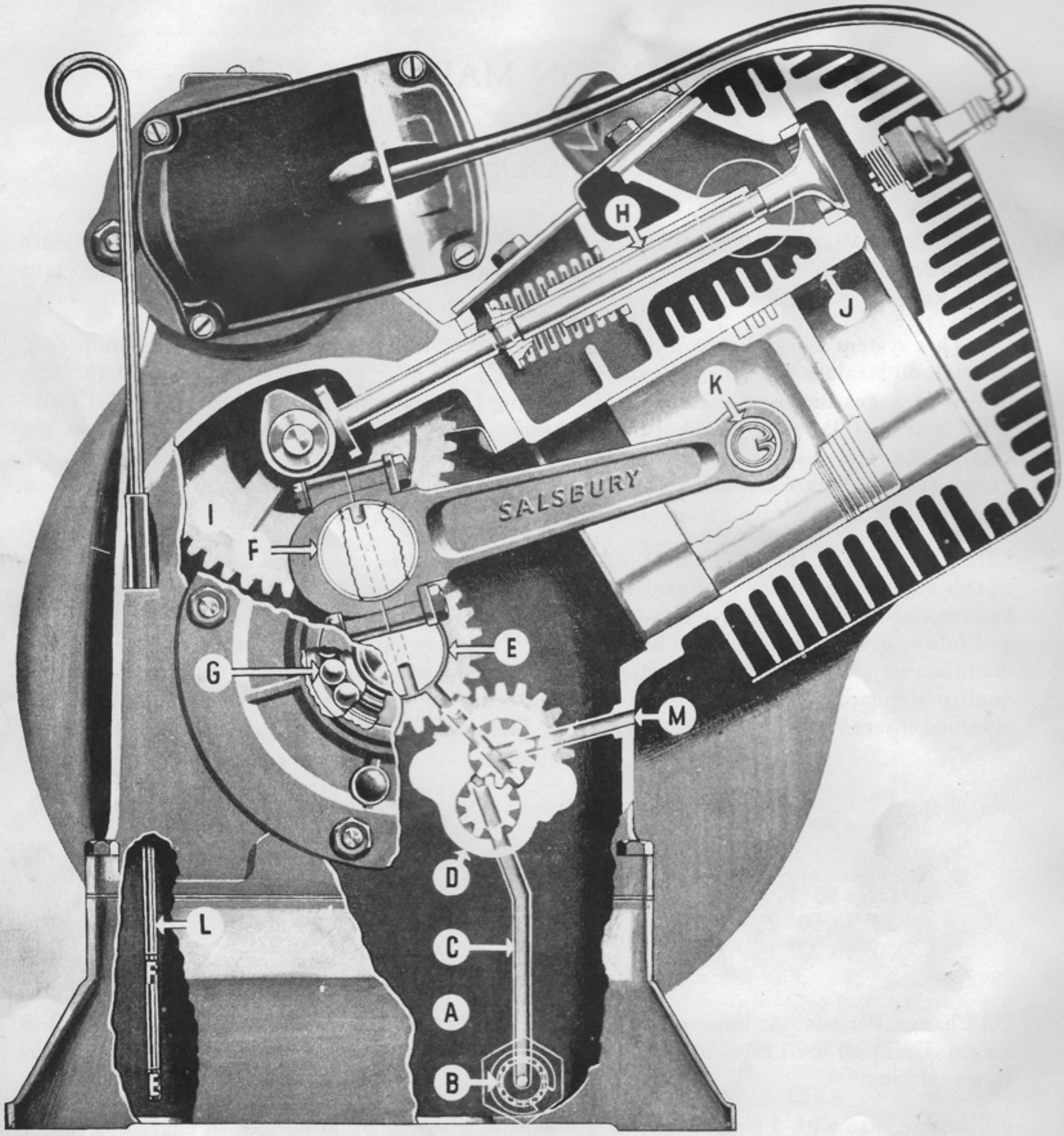
Fuel	Mobilgas Gasoline Premium Gasoline Not Necessary
Lubricating Oil (For Atmospheric Temperatures)	
Over 90° F.	Mobiloil AF (S.A.E. 40)
32° to 90° F.	Mobiloil A (S.A.E. 30)
0° to 32° F.	Mobiloil Arctic (S.A.E. 20)

Oil Change Periods: At intervals of 1000 miles or 40 operating hours, remove drain plug and screen. Drain all used lubricating oil from the engine sump and clean screen thoroughly before replacing.

Fill engine base with 3 pints of proper grade of lubricating oil according to chart.

Throttle Mechanism: At each engine oil drain period, lubricate the throttle mechanism by oil can. Do not overlubricate.

SALSBURY



SPECIFICATIONS AND GENERAL ENGINE DATA

Engine bore 3'' -- Stroke 2¾''.
Piston displacement 19.4 cubic inches.
Engine idling speed 850 to 1,000 R.P.M.
Recommended operating speed 2,650 R.P.M.
Engine cylinder is gray cast iron and constructed to permit reboring up to .060.
Aluminum alloy piston.
Aluminum alloy connecting rod.
Aluminum cylinder head gasket - can be reused.
Do not file connecting rod caps. If adjustment, use new rod.
Valve guides are replaceable without reaming.
Oil pump is a positive gear type and should not be overhauled in the field due to the fact that special jigs and tools are required. It is recommended that a new pump be installed.
Intake valve clearance .016 - cold.
Exhaust valve clearance .016 - cold.
Exhaust and Intake Valve Seats 45°
Piston clearance .0065 to .0075.
Piston pin fit in piston - heavy hand press fit.
Piston ring end gap clearance .007 to .012.
Piston pin fitin connecting rod - light hand press fit.
Connecting rod bearing clearance .001. to .0025.
Connecting rod side clearance .0012 to .004.
Cylinder head cap screw tension - 240 inch - pounds. Use torque wrench. Retighten after motor has been run and warmed up.
Magneto breaker point clearance .018.
Spark plug point clearance .030.

OPERATING INSTRUCTIONS

Starting
When starting an engine equipped with a foot starter

1. Check engine oil before starting. Engine oil capacity - 3 pints.
2. On Motor Scooter or other vehicles, always set brakes before starting engine.
3. Push down on foot starter twice with ignition key in off position, carbureter fully
2. On Motor Scooter or other vehicles, always set brakes before starting engine.
3. Push down on foot starter twice with ignition key in off position, carbureter fully choked and throttle partly open.
4. Open choke turn ignition on - push down on foot starter with throttle partly open.
5. Don't hold throttle wide open when starting.
6. Don't choke a hot engine.

When starting an engine equipped with a rope starter:

1. Close choke.
2. Hold throttle partly open.
3. Spin engine with rope starter.
4. After engine has started, open choke.
5. Do not choke engine to stop, use ground button on magneto or ignition switch.

Air Cleaner
The air cleaner should be removed and washed with clean gasoline periodically.

Engine break-in Period
Motor Scooter: Do not exceed 25 MPH during first 250 miles. 35 MPH during second 250 miles. For best performance, accelerate with full throttle but for continuous operation, cut back to ¾ throttle.

Industrial Engine: Engine should not be operated at more than 50% of capacity for first 10 hours. Not more than 80% of maximum power continually.

Carbureter
Model VH-26 carbureters are in use with the Salsbury Model 600 Engine. This carbureter contains a fixed main jet. The low speed jet is located on the upper right hand side of the carbureter; one half to three quarter turn open should be sufficient. To obtain desired idling speed, set the idle adjusting screw. (See Photo No. 1.) This screw is located on top of the carbureter next to the throttle arm.
To obtain proper gasoline level in Marvel VH-26 carbureters:

1. Remove carbureter from engine.
2. Remove bowl and hold carbureter in upright position with float raised and needle valve seated.
3. The lowest point of the float should be ½'' plus or minus 1/64'' above the bottom of the main nozzle housing.
4. To adjust, bend metal float arm with small pliers at point where arm contacts needle valve. (See Illustration No.6).

Engine Valves
Intake valve clearance .016 -- cold.
Exhaust valve clearance .016 -- cold.
These adjustments are accomplished by grinding off the lower ends of the valve stems. (See Photo No. 2).

Timing and Checking Valves
With cramkshaft removed and camshaft in position:

1. Turn until arrow on camshaft gear points to dead center of the main bearing.
2. Install gasket on bearing plate side.
3. Insert crankshaft until gear contacts the camshaft gear with crankshaft crank in upper dead center position.
4. Turn crankshaft slowly in direction of camshaft until gear teeth can be engaged.
5. Push crankshaft completely into position.

To Check Valve Timing:

1. Set cam gear arrow to point directly to dead center of the crankshaft. With arrow in this position, crankshaft should be in upper dead center.
2. Turn crankshaft back and forth a few degrees and watch the intake and exhaust valve lifters. If valve timing is correct, the valve lifters will lift alternately.
3. Tighten the main bearing plate bolts alternately on opposite sides of the face until all nuts are tight.

Magneto

The Salsbury Model 600 Engine is equipped with an externally mounted high tension magneto and impulse starting coupler.

. Adjusting Magneto Points

The magneto breaker point clearance should be .018. This clearancd can be obtained by:

1. Loosening breaker point plate holding screw.
2. Turn breaker point eccentric screw.
3. Tighten the holding screw. (See Photo No. 4).

Timing Magneto

If magneto is not properly timed:

1. Remove valve cage cover and spark plug.
2. Turn engine over in direction of rotation until the intake valve opens and closes.
3. Continue to turn engine until mark on flywheel lines up with top dead center mark on blower housing.
4. If blower housing is removed, check top dead center through spark plug hole using a wire.
5. Hold detached magneto flat on bench and turn the magneto gear clockwise with the left hand until the magneto impulse coupling makes a snapping noise.
6. Stop turning when this noise is heard.
7. Assemble magneto to engine.
8. Turn engine over slowly until impulse coupling snaps again.
9. The mark on the flywheel should then be in line with the top dead center mark on the blower housing. If not, it may be necessary to rotate magneto gear counterclockwise to retard or clockwise to advance.

To Check Magneto Timing with Engine Running Use a timing light. With engine running, the mark on the flywheel should line up with the ignition mark on the blower housing. A tolerance of 5° advanve and 3° retard is permissible.

Spark Plug

This is a standard 14 mm. automotive type plug, with a recommended Champion J-8 Motor Scooter. Use A5 in Industrial and Power Package Unit. The spark gap should be set at .030 and should be checked with a spark plug wire feeler gauge. Spark plug should be seated snugly. If tightened too tight, point clearance may be distorted.

MAINTENANCE

Removing the Engine from The Imperial Scooter:

1. Drain engine oil by the
1. Drain engine oil by removing oil drain plug located on the left side of engine base.
2. Unlock compartment hood at rear.
3. Raise hood.
4. Slide seat cushion toward rear of machine and lift out.
5. Remove the lower trim clamp located below the foot starter pedal.
6. Disconnect tail lamp wire at junction located at the outer side of the flywheel blower housing.
7. Close gasoline shut-off valve at the filter.
8. Remove gasoline line clamp from body.
9. Disconnect gasoline line from filter.
10. Remove the four body bolts which are located on both sides of the body at the base.
11. Remove the body by holding the tail lamp bracket in one hand and placing the other hand under the seat back, and lift up both ends with a rolling movement, rolling the front of the body to the rear.
12. Remove muffler and tail pipe.
13. Remove the drive belt by fully expanding the drive pulley and forcing the belt to the center of the hub. (See Photo No. 5).
14. Roll belt over outer edge of driven pulley, revolving pulleys until belt is free.
15. Disconnect carbureter throttle and choke wires from the carbureter and bracket.
16. Remove throttle wire housing clamp from blower housing
17. Disconnect ground wire at magneto and flywheel generator wire from blower housing back plate.
18. Remove the two front engine rubber mount bolts.
19. Remove rear rubber mount bolt nut, which is attached to the countershaft bracket.
20. Lift engine out.

To install engine, reverse the foregoing procedure.

Drive Pulley and Clutch Shoe Assembly:

1. Remove Tinnerman pal nut, ½'' jam nut and washer from end of crankshaft.
2. Pull the drive pulley assembly off the

Drive Pulley and Clutch Shoe Assembly (Cont'd)

crankshaft.

3. When pulling the clutch shoe assembly from the crankshaft, remove the snap ring with Tru-Arc pliers.
4. Use a puller that will not spring the clutch shoe assembly plates.

To install this assembly on the crankshaft:

1. Place the Woodruff key in the keyway of the shaft.
2. Slide the clutch shoe assembly part way way on the shaft.
3. Line up the two dogs protruding from the clutch hub with the two notches in the starter gear.
4. Drive the clutch shoe assembly on with a sleeve driver past the groove provided for the snap ring.
5. Install snap ring.
6. Pull clutch hub back against snap ring.
7. Clean the needle bearings and ball bearings in the drive pulley assembly.
8. Pack bearings and hub with Mobil No. 5 lubricant or the equivalent.
9. Slide the drive pulley assembly onto the shaft.
10. Place washer and nut on the end of the shaft and lock in place with Tinnerman pal nut.

Countershaft - Power Package Unit

Assembly of the countershaft in mounting bracket is accomplished as follows:

1. Pack bracket housing with approximately ½ cup of lubricant (Mobil No. 5 or equivalent).
2. Place ball bearing on power take-off side of shaft to a point approximately one inch past ring groove. Be sure grease shield is on outside of bearing.
3. Press sprocket on shaft just past ring groove.
4. Install collar and lock ring.
5. Press bearing and sprocket back against collar and lock ring.
6. Place spacer sleeve on shaft and install shaft in shaft housing.
7. Place second ball bearing on end of shaft with seal on outside, flush with end of housing. (Note: both bearings are identical).
8. Rotate shaft. Be sure it is running free and smooth.
9. Mount driven pulley on shaft and lock in place.

Foot Starter

To remove or assemble foot starter assembly on engine, it is necessary to remove the belt, the drive pulley and clutch shoe assembly. Pedal assembly is positioned around the crankshaft. The starter pedal hub and hub bearing are slipped over the ½" bolt protruding from the crankcase. The bracket is mounted back of the starter pedal on three 5/16" bolts protruding from the main bearing housing. A one inch spacer is used on the longest of the three bolts to line bracket up properly. Starter return spring is mounted between starter pedal assembly and bracket. Starter pinion on the crankshaft is installed with the notched end facing out. Should starter gear segment require replacement, the pins may be driven out with a punch and a new segment installed. One end of pins should be arc welded to starter pedal assembly.

Flywheel and Generator

1. Remove blower housing.
2. The flywheel can then be removed by unscrewing the 7/8" hex nut from the end of the crankshaft.
3. The flywheel should be removed with a puller and not broken loose from taper seat by tapping around perimeter as this may demagnetize generator magnets.
4. Extreme care should be taken not to damage generator armature located inside the flywheel.

Generator Armature Mounting

1. Be sure that the fiber insulating washers are used on both sides of the field coil when installing the round head machine screws.
2. These screws should be tightened snugly with a light screw driver. Care should be exercised to keep field coil wires fron contacting engine housing.
3. At such time as it may be necessary to replace the flywheel generator armature assembly, a dial indicator should be fastened to the crankshaft and rotated to determine concentricity of armature after mounting. Clearance between armature and flywheel generator magnet should be held between .007 and .010.

Blower Housing Back Plate:

1. Attach the ground wire of the field coil to the stud directly under the oil filler cap.
2. Set the plate on the projecting studs and install the oil filler cap.
3. Attach the positive lead from the generator field coil to the screw provided in the back plate, being sure that fiber insulating washers are used on both sides of the plate to prevent grounding.

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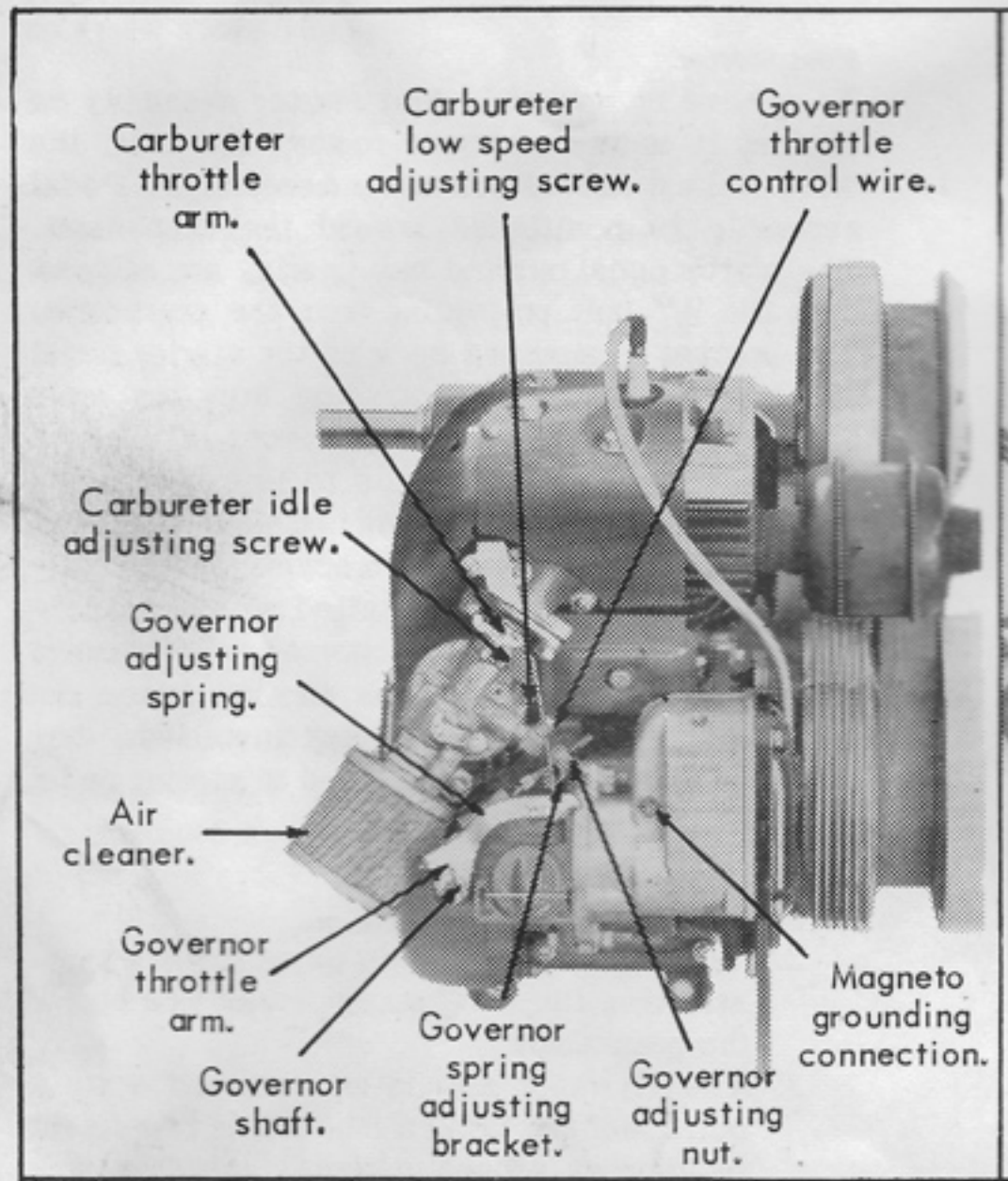

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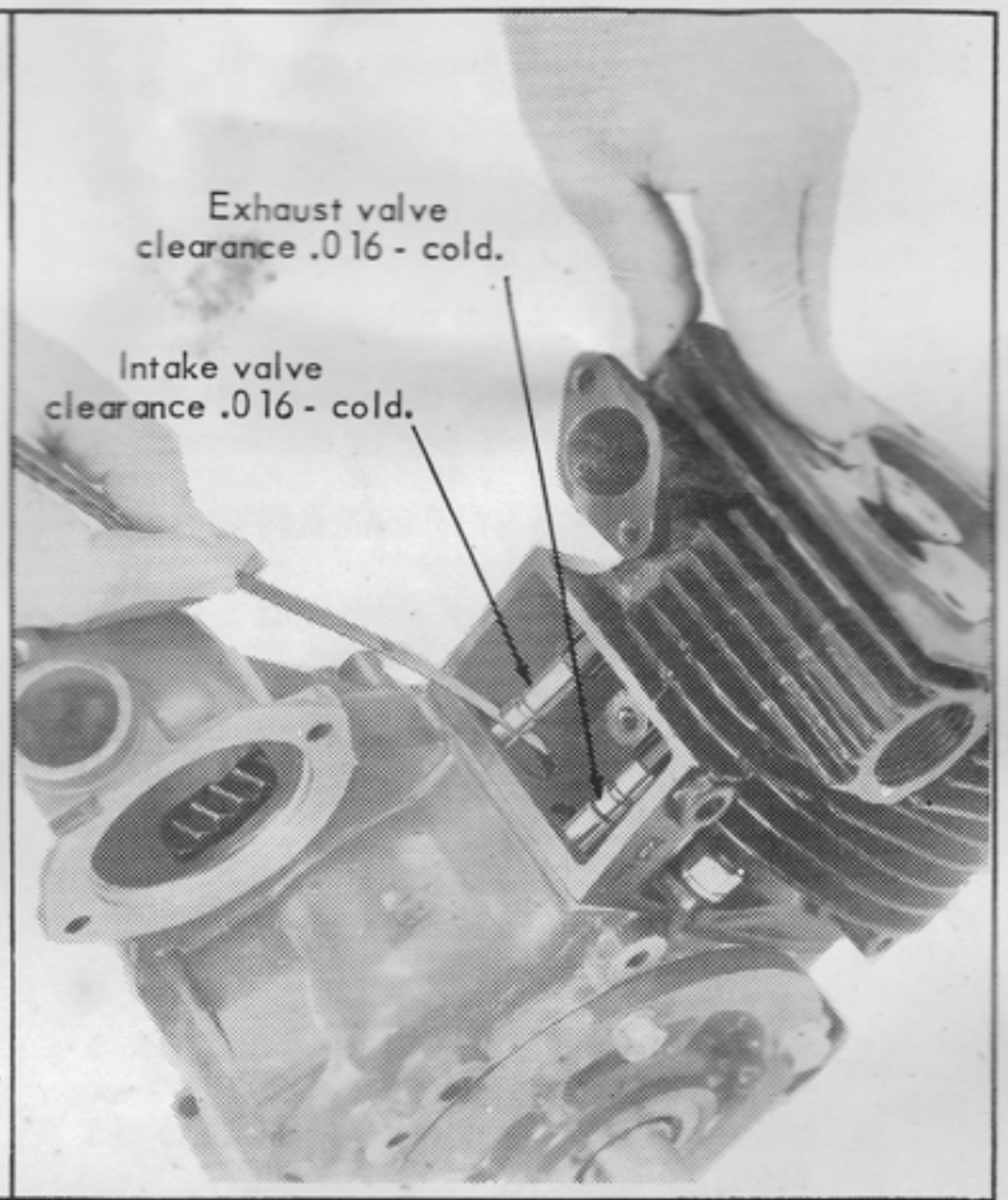

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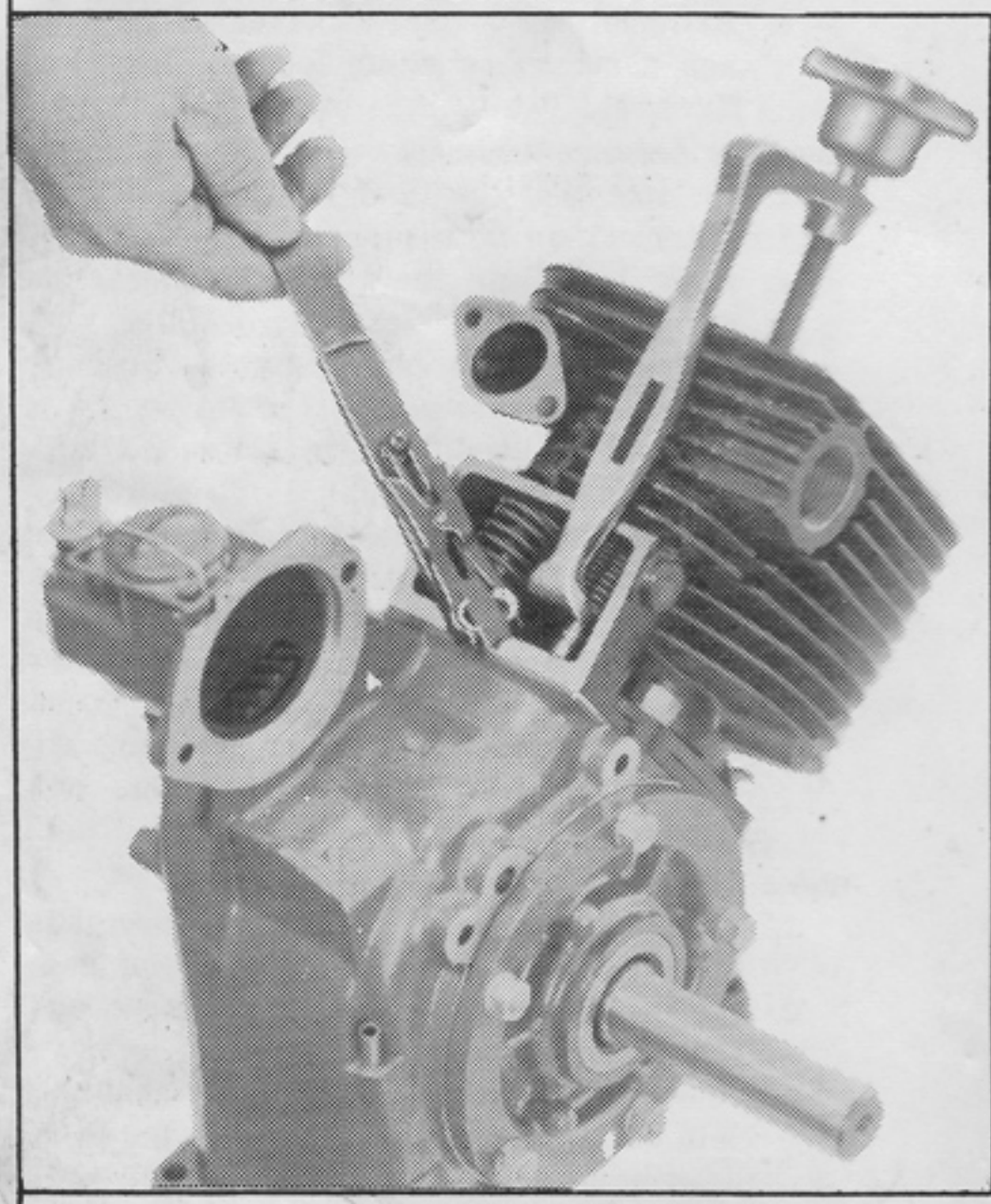

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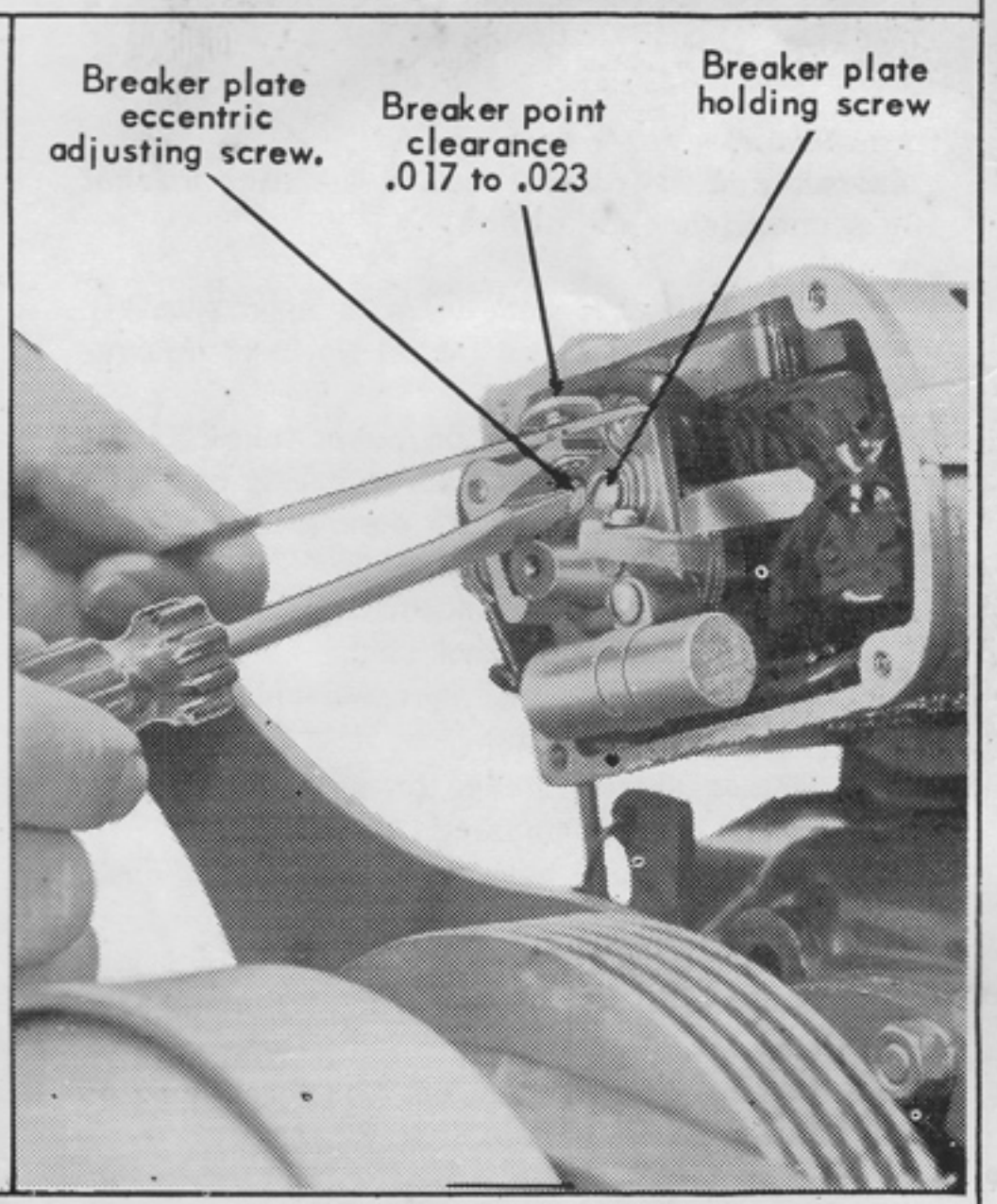

PHOTOGRAPH NO. 4

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Salshury Motors Division

Cylinder Head:

1. Before replacing the head, remove all carbon.
2. The head gasket should be carefully cleaned and examined for "blow-by".
3. Place the gasket and head on the cylinder and install the eight cap screws as to their respective lengths. Use no shellac or other sealing compounds on this gasket.
4. A torque wrench should be used, setting these cap screws to 240 inch - pounds - cold.
5. Retighten to 240 inch-pounds after engine has been run and warmed up.

Engine Valves:

1. To remove the valves, take off the valve cage cover using care not to damage gasket.
2. Use a valve lifter to depress the springs, then remove the valve seat locks.
3. The valve stem guides and exhaust valves seat are replaceable.

Refacing valve and valve seats:

4. Determine whether or not valves, exhaust valve seat and valve guides are fit for additional service, by cleaning and refacing.
5. Whether old or new valves are used, they should be refaced for proper seating.
6. Valve seats should be refaced by honing. The intake valve clearance should be .016 - cold.
7. The exhaust valve clearance should be .016 - cold.
8. To obtain the proper valve clearance, grind off ends of valve stems.

Crankshaft:

After connecting rod has been removed (See Photo No. 7), remove nuts from the main bearing housing plate on power take-off side, and gently drive the crankshaft through from the flywheel side, taking care not to damage the ball bearing on the on the power take-off side. (See Photo No. 8).

Installation of Governor

1. Install weight carrier assembly to the magneto gear.
2. Install governor shaft and arm assembly through the magneto mounting opening and through the drilled hole provided for the governor shaft bushing, which is placed over the shaft and screwed into the case.
3. Install governor hub and arm assembly on governor shaft assembly, which extends through the bushing.
4. Place governor adjusting spring bracket on magneto bolt nearest carbureter.
5. Attach the governor adjusting screw and knurled nut to governor adjusting bracket.
6. Connect governor adjusting screw to the spring and arm assembly.
7. Insert throttle wire through the carbureter throttle arm and attach to the governor throttle arm.
8. Place the governor throttle arm assembly on top of the torsion spring picking up one end of the torsion spring with the governor throttle arm assembly.
9. Place flat washer on top of the governor throttle arm assembly and insert cotter key through hole in governor shaft assembly.
10. To increase R.P.M., turn knurled governor adjusting nut clockwise, increasing spring tension. To decrease R.P.M., loosen nut.

Disassembly of the Crankshaft Components

The crankshaft assembly should not be disassembled unless to replace the main ball bearing. This is accomplished as follows:

1. Remove three cap screws which hold the retaining plate onto the main bearing housing.
2. Support the main bearing housing in your left hand with the crankshaft in an upright position and then gently tap the crankshaft with a soft mallet.
3. Remove the snap ring holding the ball bearing in place.
4. The bearing can then be pressed off the shaft.

Main Bearings

Replaceable main bearings are sleeve and ball type. The ball bearing is located in the power take-off side and the sleeve type in the flywheel side of the engine. Babbit lining in sleeve bearing must be reamed after installation.

Camshaft and Gear:

1. Remove the camshaft spindle hole cap which is located on the flywheel side by prying off with a screwdriver.
2. Drive the camshaft spindle out from the flywheel side with a soft punch.
3. The camshaft and valve tappets can then be removed.

Installation of Camshaft Gear and Valve Tappets

1. Install the valve tappets. These are interchangeable.

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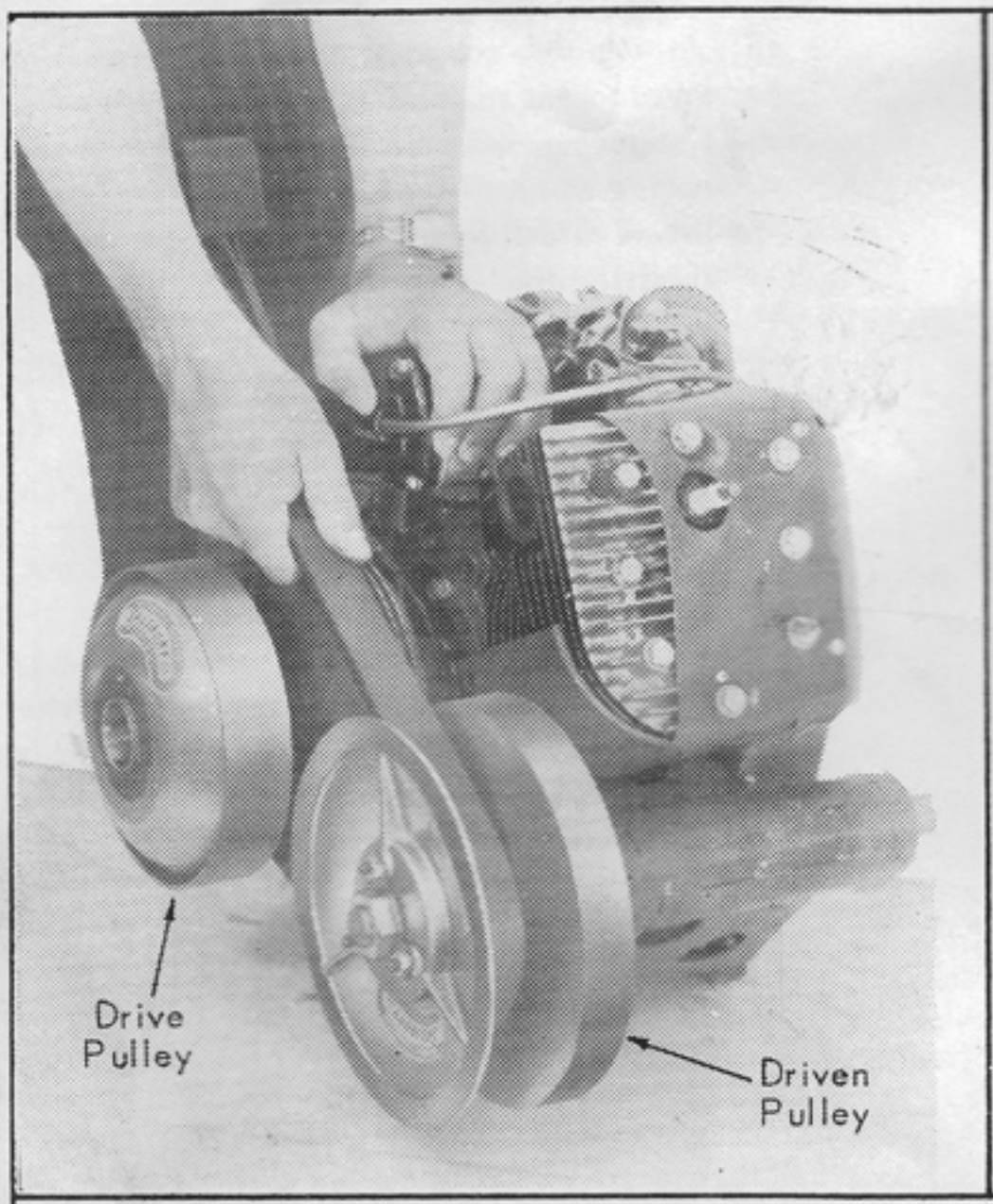

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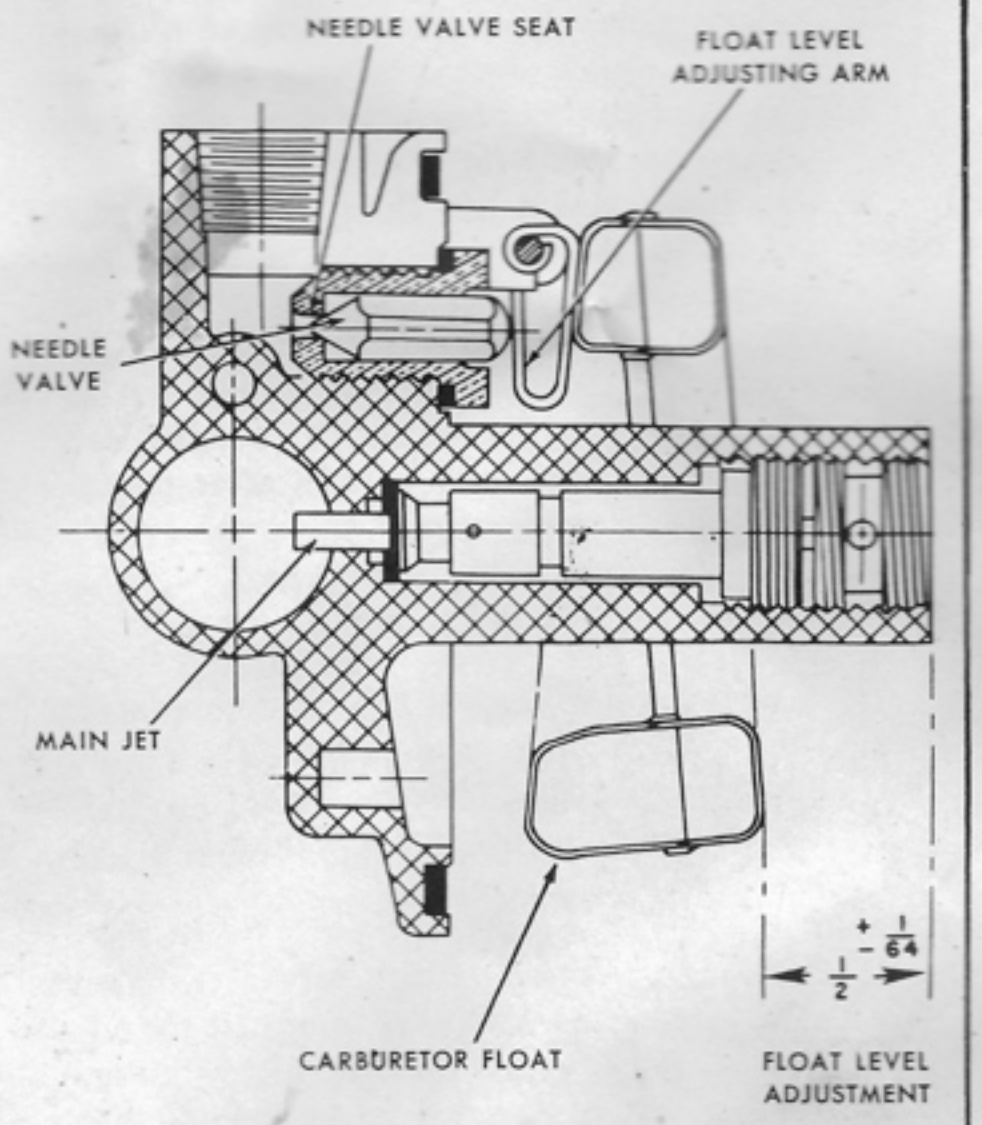
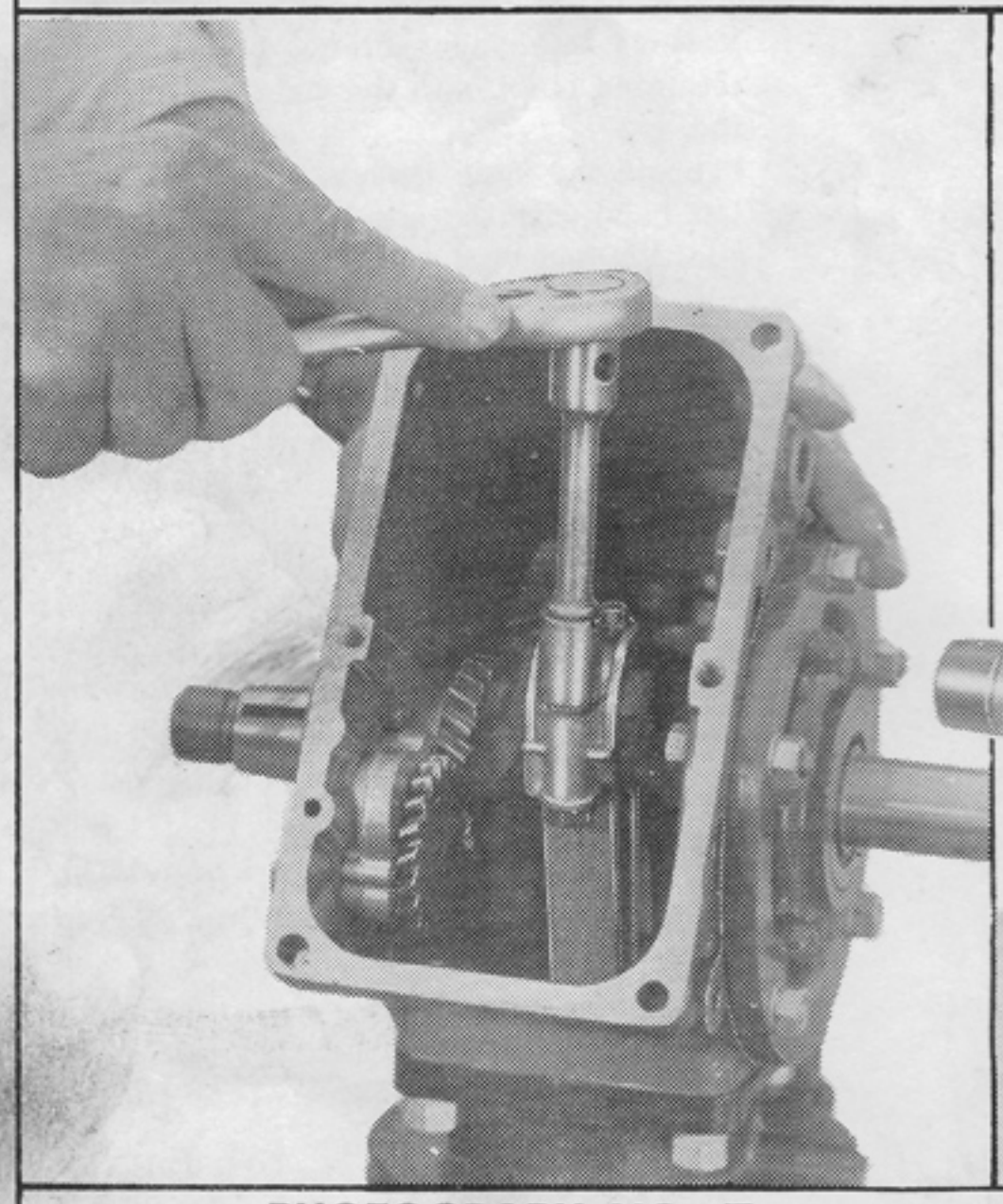


ILLUSTRATION NO. 6



PHOTOGRAPH NO. 7

PHOTOGRAPH NO. 8

Camshaft and Gear (Cont'd)

2. When installing the camshaft in the crankcase, insert tapered end of the camshaft spindle into the hole located on the main bearing retaining plate side then drive in place.
3. Install camshaft spindle plug so that the outer edge of the plug is flush with the milled surface of the crankcase.
4. Cover the other end of the spindle shaft with the cap, using gasket sealing compound, to prevent oil leaks.
5. When installing new camshaft, end play should be .002 to .006.
6. Clearance between cam gear and crankshaft counter balance not less than .005.

Engine Cylinder

Install the gasket and place lock washers under cylinder hold down nuts. Care should be taken to see that the four nuts are tight enough to prevent oil leakage around the gasket.

Crankcase Breather

The Crankcase Breather is a check valve type located in the upper part of the crankcase between the valve tappets. It can be replaced only when cylinder is removed from the crankcase.

Oil Pump

The oil pump is a positive displacement gear type which operates at a pressure of 45 to 50 pounds. A repair kit is available for servicing this unit.

Engine Base

Two types of bases are used, one with hanging brackets for the Motor Scooter and the other with flat mounting brackets used on the Industrial Engine, Power Package Unit and Turret Power Unit. Remove the engine base by removing the four corner base bolts and the two cap screws located in the middle of the base. Care should be taken not to damage the gasket.

Before installing the base, be sure that the base and oil strainer have been cleaned thoroughly in gasoline. One gasket is used between engine crankcase and base. Care should be exercised to see that the gasket does not cover the drilled hole leading from the oil pump. It is recommended that a new gasket always be used.

CAUTION: Do not use shellac or other sealing compound in replacing gasket as the removal of this substance, if not done properly, may cause damage to the milled surfaces of the parts.
The four corner bolts with their flat washers on the heads and lock washers under the nuts can be assembled and tightened. Base bolts should be alternately tightened. If engine has two gaskets and a baffle plate between crankcase and base, do not assemble with baffle plate, use one gasket only.

Connecting Rod and Piston

After base and cylinder head have been removed, turn the crankshaft until the two connecting rod bolt nuts are accessible. Straighten the two connecting rod bolt lock plates and remove the nuts, bolts and washers. (See Photo No. 7). The connecting rod cap is then lifted off and the piston withdrawn upward through the cylinder.

Piston and Rings

New piston rings should be checked for end gap clearance before they are installed on the piston. This is accomplished by inserting the rings, one at a time, in the cylinder (See Photo No. 9) and bringing it into a level position by using the piston as a plunger. (See Photo No. 10). When the ring has been placed in a level position in the cylinder, check the gap between the ends of the ring with a feeler gauge. (See Photo No. 11). This clearance should be from .007 to .012 (See Photo No. 12 on filing ring ends). To check piston clearance, use a long feeler gause inserted between cylinder wall and piston just below the two valves with the piston inserted in operating position and rings removed. Clearance between the cylinder wall and the piston should be from .0065 to .0075. Always remove carbon from ring grooves when installing new rings. Cylinder wall glaze should be removed before installing new rings. When installing the piston, use a ring compressor to protect piston rings.

Piston Pins

If an oversize piston pin is required, it may be installed by reaming the upper end of the connecting rod and the piston pin boss. The fit should be a light hand press fit in the connecting rod, and a heavy hand press fit in the piston bosses.

Connecting Rod

Connecting rod should be checked in a connecting rod alignment jig to determine whether it is bent or twisted. When installing a new connect-rod, the bearing clearance should be from .002 to .0025. Install the rod with cap and rod marks

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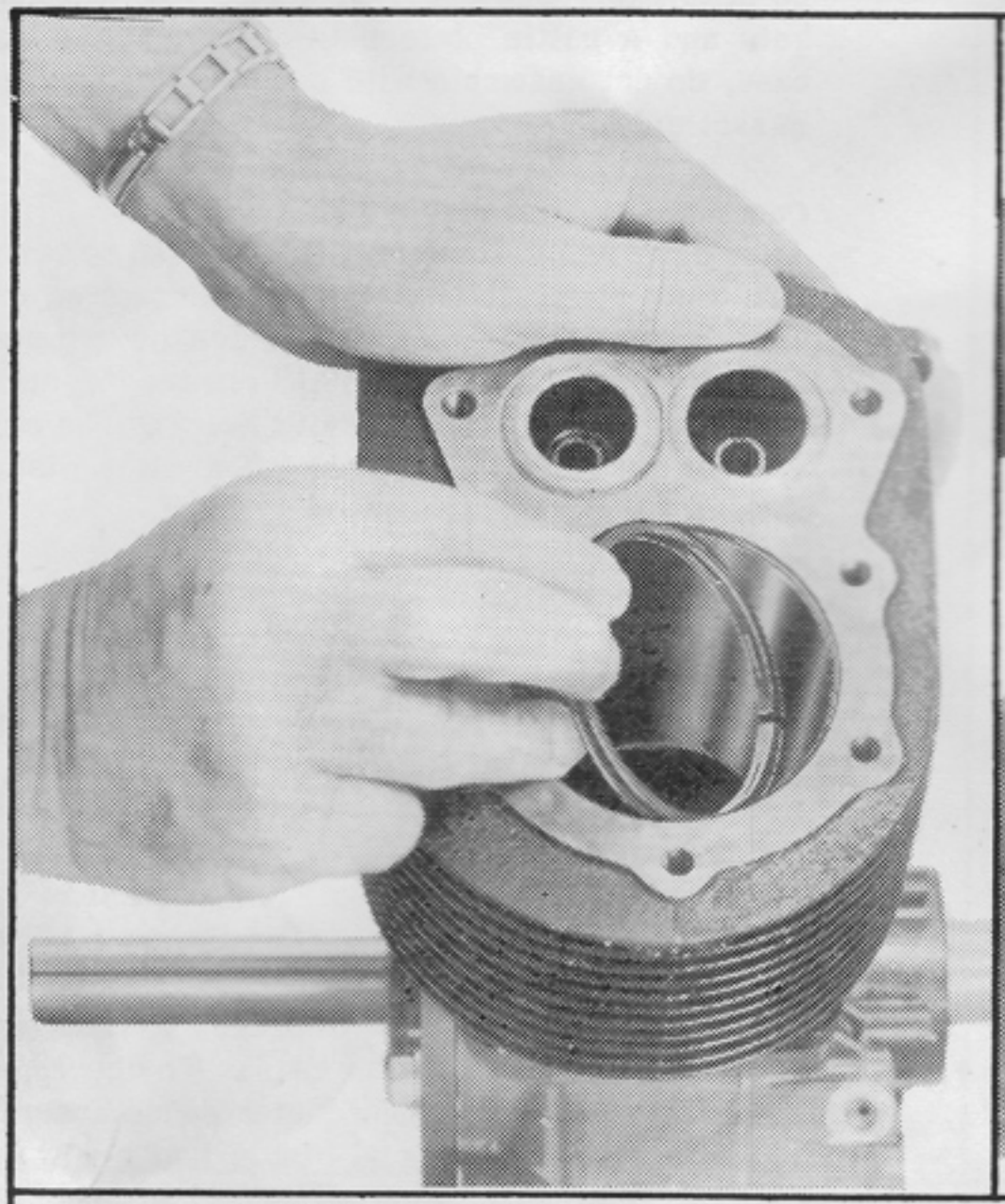
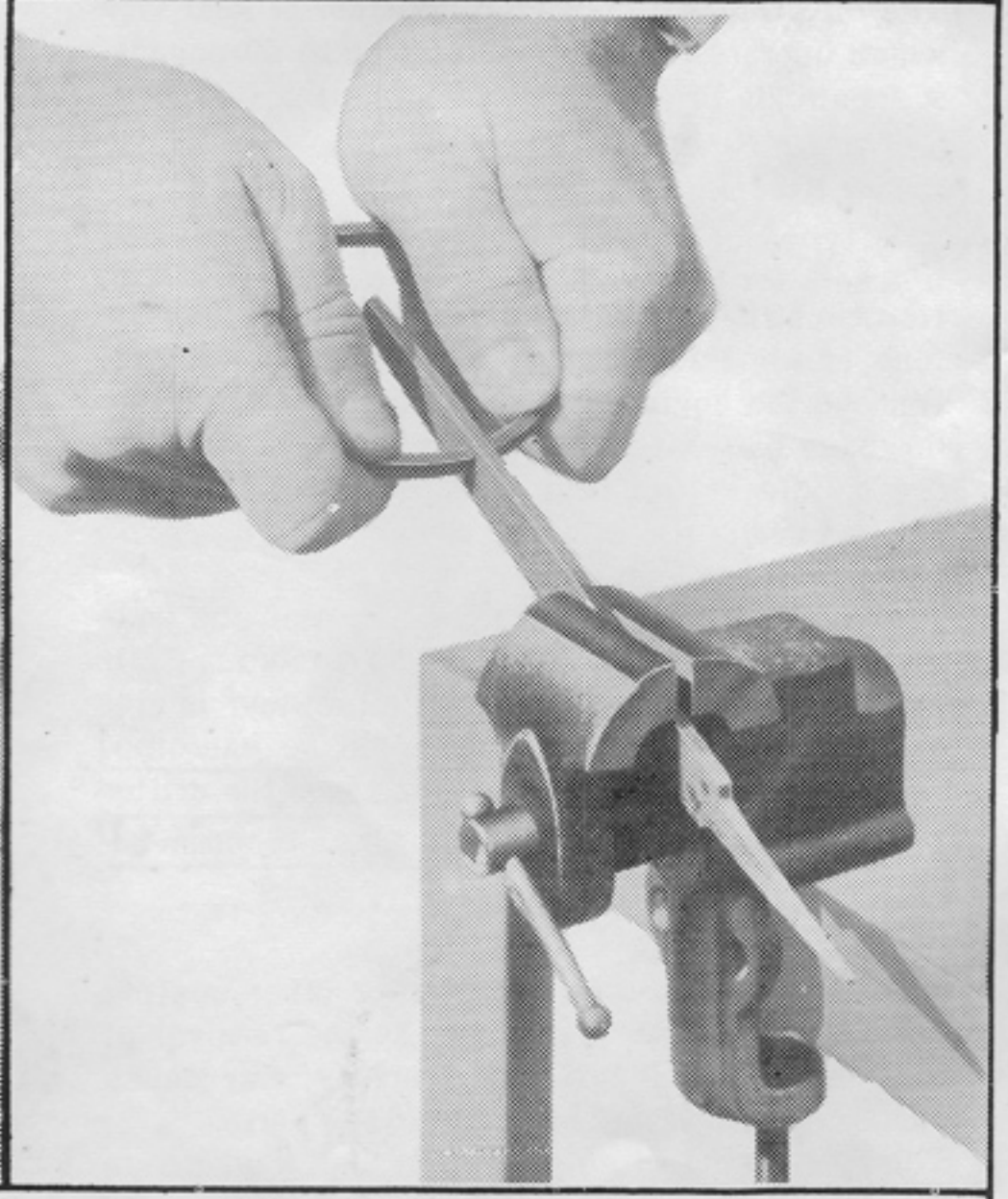


PHOTOGRAPH NO. 9

PHOTOGRAPH NO. 10

PHOTOGRAPH NO. 11



PHOTOGRAPH NO. 12

EMERY ENGINEERING CORPORATION

Salshury Motors Division

Connecting Rod (Cont'd)

toward the camshaft. Never file the connecting rod cap to adjust the connecting rod to the shaft. If the connecting rod bearing is too loose, install a new rod. The connecting rod bearing side clearance should be checked before the piston and rod are installed in the engine. The side clear- should be .0012 to .004. When installing the connecting rod cap, the identifying marks on the two halves of the rod bearing should correspond. Lock plates are then placed on the connecting rod bolts, the nuts tightened and locked in place by turning up the ears on the lock plates. Nuts should be tightened equally on both sides from 115 to 125 inch-pounds. Care should be taken to examine the threads on the connecting rod bolts and nuts to make sure they are in good condition. Connecting rod bearings must be oiled before installation.

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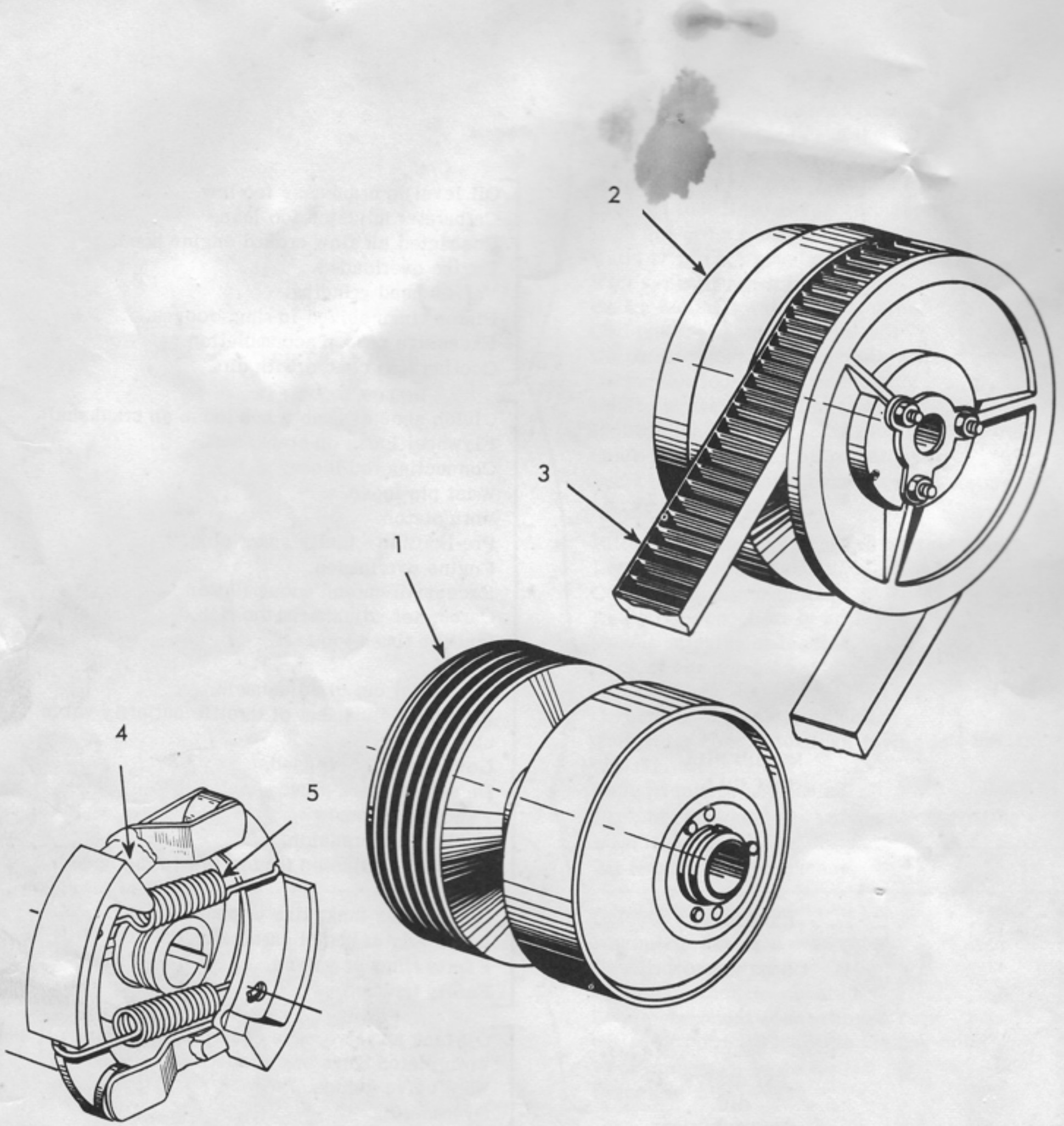
CORRECTION CHART

DIFFICULTY IN STARTING MOTOR	Starting gear segment not engaging properly. Gasoline supply inadequate. Air vent in filler cap closed. Motor Scooter tank air vent closed. Clogged fuel line, dirt in carbureter. High speed jet clogged. Water or foreign substance in gas tank. Excessive choking. Choke butterfly valve not closing. Carbureter improperly adjusted. Carbureter linkage loose or disconnected. Carbureter loose from mounting. Faulty ignition and slow timing. Ignition lead wire to spark plug disconnected. Spark plug fouled by oil or carbon. Spark plug porcelain covered with moisture, cracked or broken. Pitted or improperly adjusted breaker points. Loose wiring in magneto. Condensation in magneto. Defective condenser or coil. Valves sticking or leaking. Lack of compression.
LOSS OF POWER	Carbureter improperly adjusted. Carbureter connections not giving full throttle opernig. opening. Faulty ignition and timing. Lack of compression - valves need grinding - worn rings. Oil level low in crankcase.
UNEVEN RUNNING	Defective spark plug. Improperly adjusted carbureter. Gasoline low in tank. Carbureter loosely mounted. Loose electrical connections. Pitted or corroded magneto breaker points. Weak condenser or coil. Defective governor.

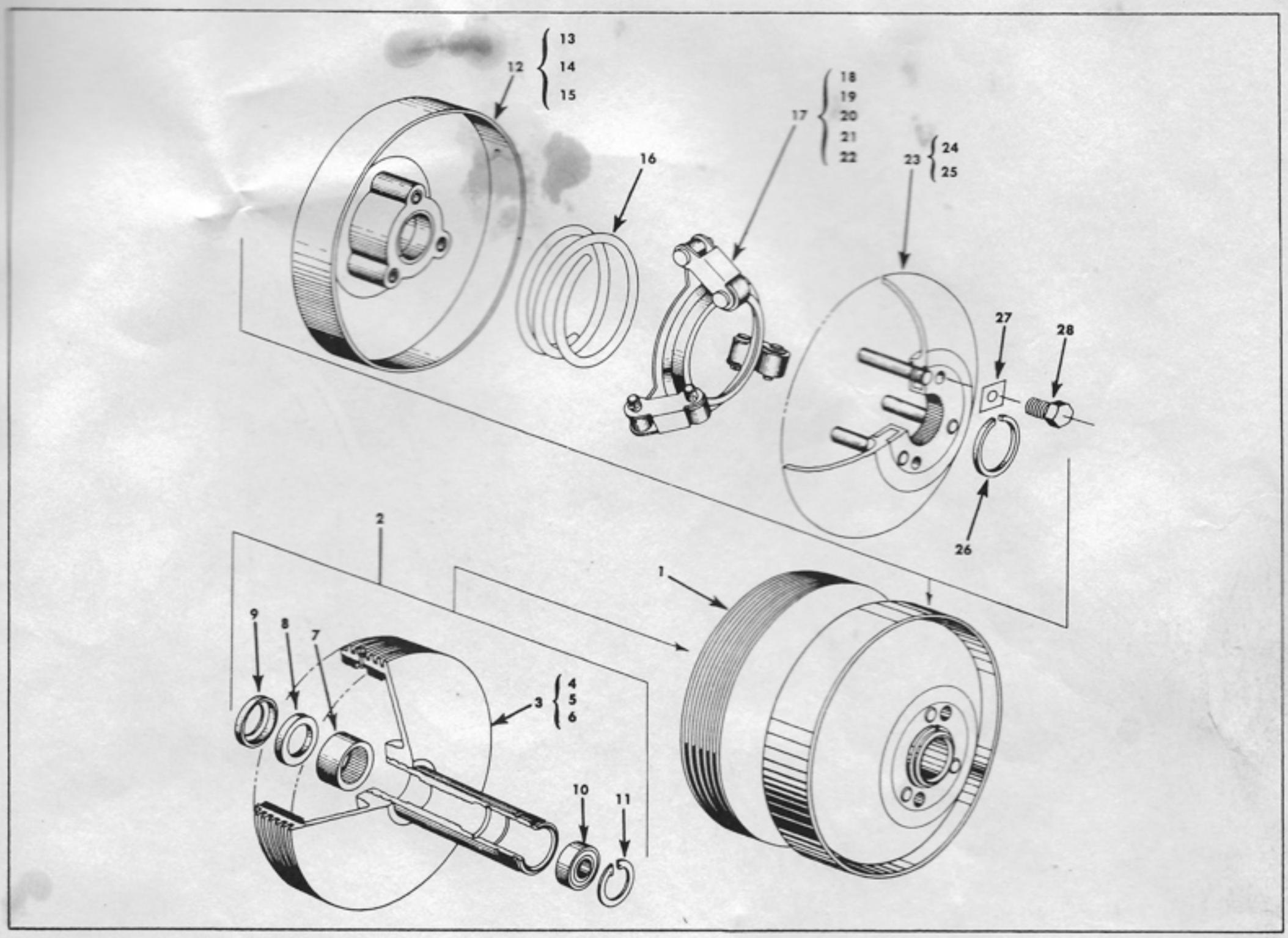
OVERHEATING	Oil level in crankcase too low. Carbureter adjusted too lean. Restricted air flow around engine hood. Engine overloaded. Valves need grinding. Piston rings seized in ring grooves. Excessive carbon accumulation. Cooling fins coated with dirt.
KNOCKING	Clutch shoe assembly hub loose on crankshaft. Flywheel loose on crankshaft. Connecting rod loose. Wrist pin loose. Worn piston. Pre-ignition - faulty spark plug. Engine overloaded. Excessive carbon accumulation. Carbureter adjustment too rich. Ignition timed too fast.
MOTOR WILL NOT IDLE	Carbureter out of adjustment. Improper adjustment of throttle butterfly valve stop screw. Low speed jet clogged. Defective spark plug. Faulty ignition. Lack of compression. Carbureter adjusted for too low idling speed.
EXCESSIVE FUEL CONSUMPTION	Leak in gas tank, line or connections. Improperly adjusted carbureter. Faulty rings or valves. Faulty ignition.
EXCESSIVE OIL CONSUMPTION	Oil leak at valve case cover, main bearing oil seals. Worn piston rings or cylinder. Worn valve guides. Overheating. Improper or poor grade of oil. Too much oil in engine base.

AUTOMATIC TRANSMISSION



Ref. No.	Part No.	Part Name
1	5814	DRIVE PULLEY
2	5859	DRIVEN PULLEY
3	5268	DRIVE BELT
4	8822-1	CLUTCH SHOE ASSEMBLY
5	8724	SPRING CLUTCH SHOE

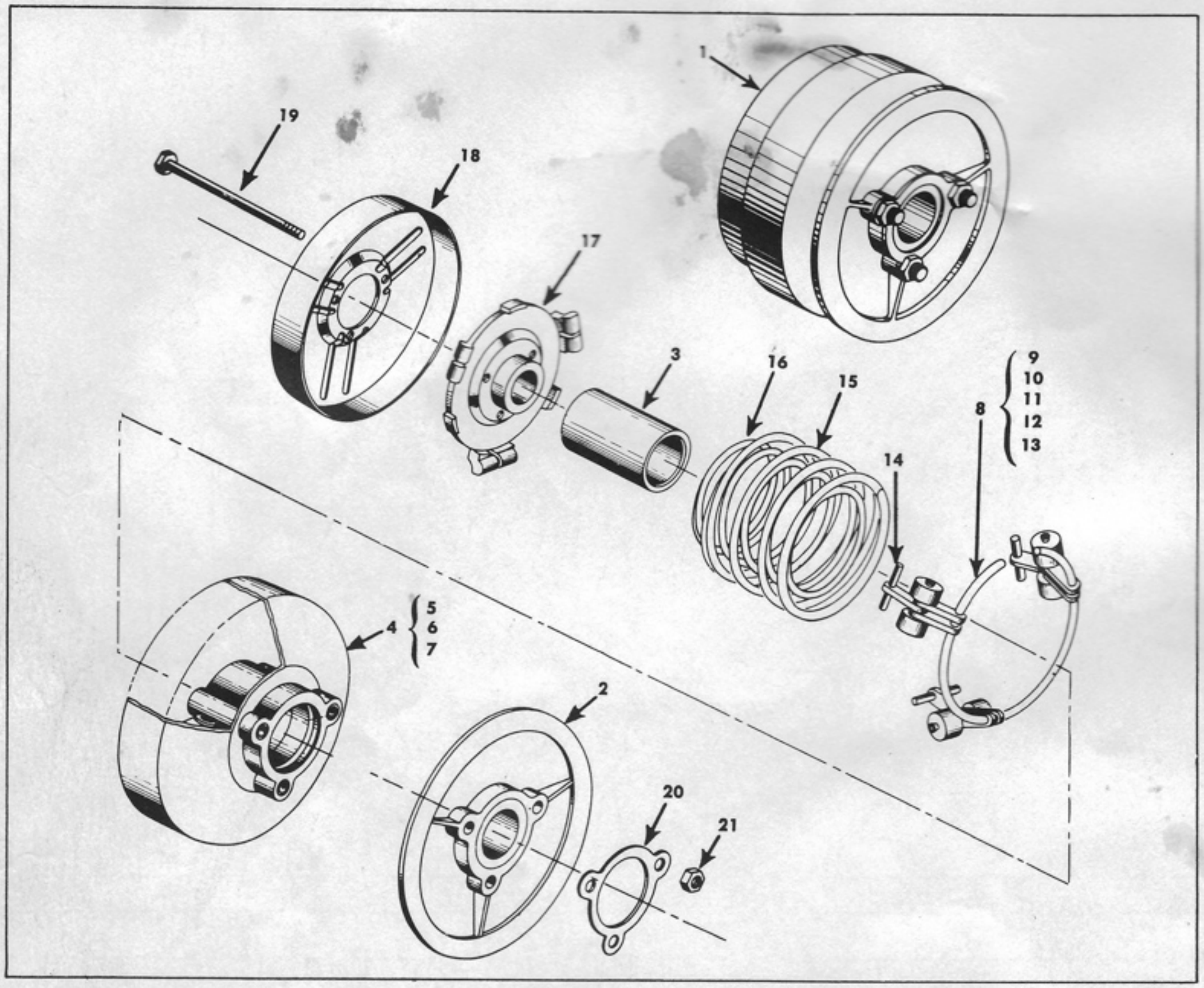
DRIVE PULLEY PARTS LIST



REF. NO.	PART NO.	REQ. NO.	PART NAME
1	5814	1	Drive Pulley Assembly (Consists of the following Parts)
2	6530	1	Clutch Drum Assembly (Consists of the following Parts)
3	6531	1	Clutch Drum & Lining Assembly (Consists of the following Parts)
4	6304	1	*Clutch Drum
5	5801	1	Clutch Lining
6	8019	5	Rivet
7	5795	1	Needle Bearing (Inner)
8	5793	1	Needle Bearing Felt Seal
9	5794	1	Needle Bearing Felt Seal Retainer
10	5796	1	Ball Bearing (Outer)
11	5798	1	Ball Bearing Retaining Ring
12	6044	1	Movable Face Assembly (Consists of the following Parts)
13	5751	1	*Movable Face
14	6125	3	Small Oilless Bearing
15	6256	1	Large Oilless Bearing
16	5258	1	Spring
17	6528	1	Spring Cup and Weight Assembly (Consists of the following Parts)
18	5750	1	Spring Cup
19	5760	3	Roller Arm (Stamping)
20	6124	3	Roller Weight
21	8311	6	Pin
22	1630	12	Spring Clip
23	6303	1	Drive Plate Assembly (Consists of the following Parts)
24	8202	1	*Drive Plate
25	6302	3	*Drive Pin
26	6394	1	Drive Plate Retaining Ring
27	8773	2	Drive Plate Retaining Ring Lock Plate
28	6869	2	Lock Plate Screw

*Items listed but not sold separately.

DRIVEN PULLEY PARTS LIST



REF. NO.	PART NO.	NO. REQ.	PART NAME
1	5859	1	Driven Pulley Assembly (Consists of the following parts)
2	5846	1	Fixed Face
3	5823	1	Hub
4	5969	1	Movable Face Assembly (Consists of the following parts)
5	5847	1	Movable Face (listed but not sold separately)
6	5855	6	Small Oilless Bearing
7	6256	1	Large Oilless Bearing
8	5853	1	Weight and Pivot Spring Assembly (Consists of the following parts)
9	5821	1	Pivot Spring
10	5817	9	Link
11	8310	3	Link Weight Pin
12	5816	6	Weight
13	303	6	Retaining Ring
14	5820	3	Link Pivot Pin
15	8203	1	Outer Spring
16	9051	1	Inner Spring
17	5845	1	Spring Plate
18	5822	1	Shield
19	5824	3	Long Screw
20	5825	1	Lock Plate
21	6904	3	Nut

WARRANTY

To

MODEL NUMBER

SERIAL NUMBER

MOTOR NUMBER*

We Warrant *each new unit to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at the factory any part or parts thereof which shall, within three months after delivery of such unit to original purchaser, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective; this warranty being expressly in lieu of all other warranties and representations expressed or implied and of all other liabilities in connection with the sale or use of any unit.*

This warranty shall not apply to any unit which shall have been repaired or altered outside the factory in any way so as to affect its stability or reliability, or in which other than our genuine parts have been installed, or which has been subject to misuse, negligence, accident or racing. We make no warranty in respect to parts and accessories not of our manufacture inasmuch as they are usually warranted separately by their respective manufacturers.

*Date*_____

SALSBURY

SALSBURY MOTORS DIV.

EMERY ENGINEERING CORP.

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Kendra T Kustoms

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